


Batch Validation Certificate

Partnumber:	K1241BB
Description:	CELL BODY 0,1/CM 1-NPT
Batch Number:	BV201005002 
Qty:	12
Date:	26-Jan-10

Part Requirements

Electrode manufactured from RVS 316L HEX 36 with a surface roughness of $Ra < 3,2\mu m$

A. Material

Copied from the Material Certificate 3.1 (EN 10204) accompanying this raw material from the supplier.

Manufacturer	Diameter	Grade	Heatnumber	Trade name:
Rodacciai	HEX 36	316 PLUS	974881	

B. Surface roughness

Surface roughness was established by measurement using a Taylor Hobson Surtronic 3+ Surface Tracing device. Serial Number 1167L.

A number of individual parts were taken from the batch and subjected to measurement. Batch compliance was accepted or rejected according to ISO 2829.

Required Surface Roughness	$Ra < 3,2\mu m$
Established Surface Roughness	Complies to $Ra < 3,2\mu m$

Inspector:

S 09

Signed:

