


Batch Validation Certificate

Partnumber:	82852592
Description:	INNER ELECTRODE SANDBLASTED
Batch Number:	BV201006003 
Qty:	22
Date:	04-Feb-10

Part Requirements

Electrode manufactured from 316L with a surface roughness of $Ra < N.A.\mu m$

A. Material

Copied from the Material Certificate 3.1 (EN 10204) accompanying this raw material from the supplier.

Manufacturer	Diameter	Grade	Heatnumber	Trade name:
OLARRA	Ø 12 MM	1.4404 MECA	945774	

B. Surface roughness

Surface roughness was established by measurement using a Taylor Hobson Surtronic 3+ Surface Tracing device. Serial Number 1167L.

A number of individual parts were taken from the batch and subjected to measurement. Batch compliance was accepted or rejected according to ISO 2829.

Required Surface Roughness	$Ra < N.A.\mu m$
Established Surface Roughness	Complies to $Ra < N.A.\mu m$

Inspector:

S 05

Signed:

