

Batch Validation Certificate

Partnumber:	K1241BK
Description:	PIN ELECTRODE
Batch Number:	BV201008001 
Qty:	40
Date:	16-Feb-10

Part Requirements

Electrode manufactured from Stainless Steel 316L with a surface roughness of $Ra < N.A.\mu$

A. Material

Copied from the Material Certificate 3.1 (EN 10204) accompanying this raw material from the supplier.

Manufacturer	Diameter	Grade	Heatnumber	Trade name:
UGITECH	Ø 15		729045	UGIMA 4404HM

B. Surface roughness

Surface roughness was established by measurement using a Taylor Hobson Surtronic 3+ Surface Tracing device. Serial Number 1167L.

A number of individual parts were taken from the batch and subjected to measurement. Batch compliance was accepted or rejected according to ISO 2829.

Required Surface Roughness	$Ra < N.A.\mu$
Established Surface Roughness	Complies to $Ra < N.A.\mu$

Inspector:

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Signed:

