


Batch Validation Certificate

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| Partnumber: | K1241BD |
| Description: | CELL BODY 0.01/CM 1-NPT |
| Batch Number: | BV201009003  |
| Qty: | 6 |
| Date: | 25-Feb-10 |

Part Requirements

Electrode manufactured from Stainless Steel 316L with a surface roughness of Ra < 3.2µm

A. Material

Copied from the Material Certificate 3.1 (EN 10204) accompanying this raw material from the supplier.

| Manufacturer | Diameter | Grade | Heatnumber | Trade name: |
|--------------|----------|-------------|------------|-------------|
| OLARRA | HEX 36 | 1.4404 MECA | 950030 | |

B. Surface roughness

Surface roughness was established by measurement using a Tailor Hobson Surtronic 3+ Surface Tracing device. Serial Number 1167L.

A number of individual parts were taken from the batch and subjected to measurement. Batch compliance was accepted or rejected according to ISO 2829.

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|-------------------------------|------------------------|
| Required Surface Roughness | Ra < 3.2µm |
| Established Surface Roughness | Complies to Ra < 3.2µm |

Inspector:

S 05

Signed:

