

Batch Validation Certificate

Partnumber:	K1242BK
Description:	INNER ELECTRODE SS CC=0.02
Batch Number:	BV201010002 
Qty:	88
Date:	02-Mar-10

Part Requirements

Electrode manufactured from Stainless Steel 316L with a surface roughness of $Ra < 0.5\mu m$

A. Material

Copied from the Material Certificate 3.1 (EN 10204) accompanying this raw material from the supplier.

Manufacturer	Diameter	Grade	Heatnumber	Trade name:
UGITECH	Ø 16	4435IMA-316L	938015	

B. Surface roughness

Surface roughness was established by measurement using a Taylor Hobson Surtronic 3+ Surface Tracing device. Serial Number 1167L.

A number of individual parts were taken from the batch and subjected to measurement. Batch compliance was accepted or rejected according to ISO 2829.

Required Surface Roughness	$Ra < 0.5\mu m$
Established Surface Roughness	Complies to $Ra < 0.5\mu m$

Inspector:

S 09

Signed:

