


Batch Validation Certificate

| | |
|----------------------|--|
| Partnumber: | 82852592 |
| Description: | INNER ELECTRODE |
| Batch Number: | BV201010004  |
| Qty: | 20 |
| Date: | 02-Mar-10 |

Part Requirements

Electrode manufactured from SS 316 with a surface roughness of $Ra < NA\mu m$

A. Material

Copied from the Material Certificate 3.1 (EN 10204) accompanying this raw material from the supplier.

| Manufacturer | Diameter | Grade | Heatnumber | Trade name: |
|--------------|----------|-------------|------------|-------------|
| OLARRA | Ø 12 | 1.4404 MECA | 976845 | |

B. Surface roughness

Surface roughness was established by measurement using a Taylor Hobson Surtronic 3+ Surface Tracing device. Serial Number 1167L.

A number of individual parts were taken from the batch and subjected to measurement. Batch compliance was accepted or rejected according to ISO 2829.

| | |
|-------------------------------|----------------------------|
| Required Surface Roughness | $Ra < NA\mu m$ |
| Established Surface Roughness | Complies to $Ra < NA\mu m$ |

Inspector:

S 09

Signed:

