

Batch Validation Certificate

Partnumber:	82852564
Description:	CELKOP
Batch Number:	BV201206007 
Qty:	399
Date:	06-Feb-12

Part Requirements

Electrode manufactured from Stainless Steel 316L with a surface roughness of Ra < 1.6µm

A. Material

Copied from the Material Certificate 3.1 (EN 10204) accompanying this raw material from the supplier.

Manufacturer	Diameter	Grade	Heatnumber	Trade name:
Valbruna	Ø 40	1.4401/1.4404	424707	MAXIVAL

B. Surface roughness

Surface roughness was established by measurement using a Taylor Hobson Surtronic 3+ Surface Tracing device. Serial Number 1167L.

A number of individual parts were taken from the batch and subjected to measurement. Batch compliance was accepted or rejected according to ISO 2829.

Required Surface Roughness	Ra < 1.6µm
Established Surface Roughness	Complies to Ra < 1.6µm

Inspector:

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Signed:

