

BV 201149002

# Test Report



Product Class	LNT 316LSi	Item No.	583915
	AWS A5.9/A5.9M : ER316LSi		Lot/batch 55110124
	ISO 14343-A : W 19 12 3 LSi	Size(s) mm	1,6 X 1000
Customer	De Ridder Lastechiek	Product Line	TIG Wire
	Uraniumweg 54	Customer ref.	
	3812 RK AMERSFOORT	Our reference:	
	NETHERLANDS	Quantity	

Chemical analysis (%) According to EN10204:2004 2.2

C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V
0,01	0,79	1,7	0,02	0,01	18,2	12,2	2,5	0,0	0,1	0,0

Mechanical tests, all weld metal According to EN10204:2004 2.2

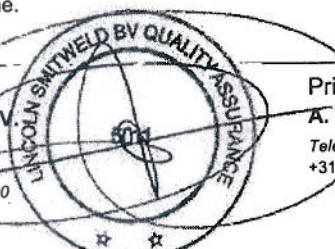
Tensile testing					Impact testing		
Cond.	Temp. °C	Rp0.2 N/mm2	Rm N/mm2	A5 %	Cond.	Temp.1 °C	Av1 J
AW	RT	484	624	32	AW	-196	82

Additional information According to EN10204:2004

Other tests

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company <b>Lincoln Smitweld B.V.</b> <i>Registered office:</i> P.O. Box 253, 6590 AG Nieuwe Dukenburgseweg 20 6534 AD NIJMEGEN NETHERLANDS		Printed by <b>A. WALD</b> <i>Telephone:</i> +31 24 3522911	Function <b>QA Administrator</b> <i>Fax:</i> +31 24 3522200	Date <b>21/09/2011</b>	Cert. No. <b>98513754</b>
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certificate V6.2

POS: 12