

Scan

HERTECANT N.V.



STAINLESS STEEL FLANGES

CERTIFICATE	No:	Date	Your order	Our order
EN 10204 - 3.1.B/3.1	61778-1	24/09/2007	00071088	90232

Buyer: HOLSTAAL BV Postbus 137 4250 DC WERKENDAM Nederland	Requirments: AD 2000 W2 - W9 - W10 / DIN 2519
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Grade: 1.4404 EN 10222-1 / EN 10222-5	Heat treatment: solution annealed at 1050 D.C. quenched in water	Brand mark 	Inspectors stamp
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Marking:
-Description -Heat + testnumber -Mark + Inspector stamp

Mechanical properties:

Quantity:	Description:	Rp 0,2 %	Rp 1,0	Rm	Elongation	Reduction of	Impact test
heat no	test no	[N/mm2]	[N/mm2]	[N/mm2]	%	area [%]	20° [J]
15	DIN 2527 DN 50 PN 64	1.4404 R.F.					
644017	365760	268	332	564	52	70	100-102-115

Chemical analysis:

Heat no	C	Si	Mn	P	S	Cr	Mo	Ni	Ti	N	Cu	Al
644017	0.019	0.57	1.60	0.028	0.026	17.92	2.03	12.06		0.027		

Inspection and gauge measurement: No remarks	PMI test: 100% result: No remarks	IC test: ISO 3651-2: No remarks
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Approved acc. AD 2000-Merkblatt W0/TRD100 by TÜV SÜD Industrie Service GMBH
 Certified acc. PED 97/23/EC Annex I § 4.3 by certification Body -0036- of TÜV SÜD
 Industrie Service GMBH - Certificate Nr. 286/2006/MUC
 Renounced of counter signature agreed by TÜV SÜD (31/08/2006)

Works inspector:
QUALITY-CONTROL DEPARTMENT

Mortens K

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 HR Turnhout 59.174



POS: 1