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CERTIFICATO DI COLLAUDO Inspection Certif. N. 03691 Date 2/02/2005
Secondo According to EN 10204:91/A1:95 3.1.B

CLIENTE - Customer

ORDINE - Order N. 241MCB2968 Date 28/09/2004 BOLLA - Delivery note N. 2829 Date 21/02/2005
Weight KG 482,00 OdP N. 2004/A/47028

QUALITA' - Grade STANDARD EN 10272:2000 X5CrNiMo17-12-2 WNr 1.4401
STANDARD EN 10272:2000 X2CrNiMo17-12-2 WNr 1.4404

Mark RODACCIAI 316 PLUS

COLATA - Heat 864710



PROFILO - Shape HEXAGON
DIMENSIONE - Size mm 36,00
ESECUZIONE - Form of delivery COLD DRAWN

ANALISI CHIMICA DI COLATA - Cast analysis

C	Mn	Si	S	P	Cr	Ni	Mo	Cu	Co
0,019	1,560	0,500	0,030	0,029	16,750	10,000	2,140	0,310	0,080
N									
0,076									

CARATTERISTICHE MECCANICHE ALLO STATO DI FORNITURA
Mechanical properties of delivered material

		Tested
Tensile Strength	Rm (N/mm ²)	698,0
Proof Stress	Rp (1) (N/mm ²)	699,0
Proof Stress	Rp (0,2) (N/mm ²)	614,0
Elongation	A 5 (%)	36,0
Hardness	HB	222,0
Reduction of area	Z (%)	71,0
Impact value	KV Joule	202,0

NOTE - Notes

Richtlinie für Druckgeräte 97/23 CE
Überprüft nach AD-Merkblatt 2000:W2 TRD 100 RWTÜV e.V.Essen

Pag. 1 / Segue

35-10131
15 JULI 2005
6 mtr X1323AA

Segue certificato di collaudo
Inspection Certificate's continuance

N. 03691 Date 2/03/2005

NOTE - Notes

Überprüft nach AD-Merkblatt 2000:W0 TRD 100 RWTÜV e.V. Essen
Interkristalline Korrosionprüfung nach EN ISO 3651-2:98
Spektroskopische Verwechslungsprüfung durchgeführt: OK
Beisichtigung und Maßkontrolle/Visual and Dimensional
check: ohne Beanstandung
Lösungsgeglüht vor dem Ziehen und abgeschreckt
Erschmelzungsart: E + A. O. D.

We certify hereby, that the above mentioned products
are consistent with the order prescriptions.
This certificate was generated by data system.
acc. to EN 10204, it is not necessary to be signed for validity.