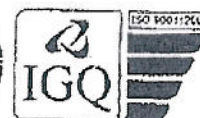




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Internet: www.rodacciai.com - e-mail: info@rodacciai.com



CERTIFICATO DI COLLAUDO Inspection Certif. N. 018955 Date 17/06/2009

Secondo According to EN 10204:2004 3.1

CLIENTE - Customer

ORDINE - Order D.d.T. - Delivery note
N. 241MNL1699 Date 9/03/2009 N. 06105/13 Date 4/08/2009

Weight KG 1.124,00 OdP N. 2009/Λ/08872
Tolerance h11 + 0,000 - 0,160 mm Bars Length 3.000 - 3.200

QUALITA' - Grade
STANDARD EN 10272:2007 X5CrNiMol7-12-2 WNr 1.4401
STANDARD EN 10272:2007 X2CrNiMol7-12-2 WNr 1.4404

Mark RODACCIAI 316 PLUS

COLATA - Heat 974881

PROFILO - Shape HEXAGON

DIMENSIONE - Size mm 36,00

ESECUZIONE - Form of delivery COLD DRAWN

ANALISI CHIMICA DI COLATA - Cast analysis

C	Mn	Si	S	P	Cr	Ni	Mo	Cu	Co
0,023	1,500	0,400	0,025	0,031	16,750	10,100	2,040	0,360	0,170

N
0,075

CARATTERISTICHE MECCANICHE ALLO STATO DI FORNITURA

Mechanical properties of delivered material

		Tested
Tensile Strength	Rm (MPa)	667,0
Proof Stress	Rp (1) (MPa)	580,0
Proof Stress	Rp (0,2) (MPa)	493,0
Elongation	A 5 (%)	35,5
Hardness	HBW	210,0
Reduction of area	Z (%)	72,9



Segue certificato di collaudo
Inspection Certificate's continuance

N. 018955 Date 17/06/2009

NOTE - Notes

Richtlinie für Druckgeräte 97/23 CE
Überprüft nach AD 2000-Merkblatt W0 W2 TRD 100 TÜV NORD Essen
Zertifikat-Nr.: 07-202-1410-WP-0872/8/001
Zertifikat-Nr.: 07-202-1410-WP-0872/8/002
Interkristalline Korrosionprüfung nach EN ISO 3651-2:98
Spektroskopverwechslungsprüfung durchgeführt: OK
Beisichtigung und Maßkontrolle/Visual and Dimensional check:
ohne Beanstandung
Lösungsgeglüht vor dem Ziehen und abgeschreckt
Erschmelzungsart: E + A. O. D. - Wärmebehandlung 1070 °C

We certify hereby, that the above mentioned products are consistent with the order prescriptions. This certificate was generated by data system acc. to EN 10204, it is not necessary to be signed for validity.