



SITAI INOX S.p.A.

26077 PRATO SESIA (NO) VIA VALSESIA, 2/B TELEF. (0183) 8533 TELEFAX (0183) 853500

INSPECTION CERTIFICATE EN10204 /3.1 CERTIFICATO DI COLLAUDO CERTIFICAT DE RECEPTION ABNAHMEPRÜFZEUGNIS B



SHEET PAG PAGE SEITE

OF DI DE VON

CARACTERISTIQUES GARANTIES AM du 23/07/43 et AM du 24/03/78 C ≤ 0.25% - S ≤ 0.05% - P ≤ 0.05% Rm ≤ 800 N/mm² - A% sur 5.65√S0 ≥ 16% Rm x A ≥ 10500

CERTIFIED ACCORDING PED (97/23/EC) BY TÜV SÜDDEUTSCHLAND, NB N° 0036, CERTIFICATE N° 13875304/ML

CONFIRMATION NR.: 5101015395 CONFERMA NR. COMMANDE NR. BESTÄTIGUNG NR.

CUSTOMER: CLIENTE CLIENTE KUNDE

Table with columns: CUSTOMER ORDER N., SPECIFICATION, TEST N., HEAT N., METERS, PIECES N., DIMENSIONS, LENGTH, STEEL TYPE. Includes product description: LONGITUDINALLY WELDED STAINLESS STEEL TUBES.

TEST RESULTS / RISULTATI DELLE PROVE / RESULTATS DES ESSAIS / ERGEBNIS DER PRÜFUNGEN

Table with columns: TEST N., TENSILE, HARDNESS, IMPACT TEST, HYDROSTATIC TEST, FLATTENING, FLARING, REVERSE FLATTENING, FACE BEND TEST. Includes test results for AS300/01.

Legend for symbols: S = Satisfactory, M = Raw material, etc.

HEAT TREATMENT: ANNEALED AT 1050 °C. THE MATERIAL IS RESISTANT TO INTERCRYSTALLINE CORROSION IN ACCORDANCE WITH EN ISO 3651/2 A.

THE MATERIAL HAVE BEEN PASSED WITH SATISFACTORY RESULT THE EDDY CURRENT TEST ACCORDING TO EN 10246-3.

MARKING: SITAI INOX DIN 11850 "BC" / EN 10217 TC1 W2ab 1.4571 OD. mm. 28x1 SCHMELZE 9X049 \*ON\*

REMARKS: INTERNAL SURFACE ROUGHNESS: PLATE Ra < 0,8 µm, WELD Ra < 1,6 µm. STATEMENT OF CONFORMITY TO ANNEX 1, SECT. 4.3 OF PRESSURE EQUIPMENT DIRECTIVE (PED) 97/23/EC

JOINT EFFICIENCY: E J = FATTORE DI SALDATURA V = COEFFICIENT DE SOUDURE Z = SCHWEISSFAKTOR V =

PROCEDURE QUALIFICATION RECORD N.: PROCEDIMENTO DI SALDATURA N. PROCÉDE DE SOUDAGE N. SCHWEISSVERFAHRENSPEZIFIKAZION NR.

INSPECTOR SIGNATURE: FIRMA DEL RESPONSABILE INCARICATO VISA DE L'INSPECTEUR UNTERSCHRIFT DES WERKSACHVERSTÄNDIGEN

HEAT ANALYSIS / ANALISI DI COLATA / ANALYSE DE COULEE / SCHMELZANALYSE table with columns: % C, % Mn, % Si, % P, % S, % Cr, % Ni, % Mo, % N, % Ti, %.

PRODUCT ANALYSIS / ANALISI SUL PRODOTTO / ANALYSE SUR PRODUIT / STÜCKANALYSE table with columns: % C, % Mn, % Si, % P, % S, % Cr, % Ni, % Mo, % N, % Ti, % Nb+Ta, % Cu, %.

PRODUCER TRADE MARK: TIMBRO DEL PRODUTTORE MARQUE DU PRODUCTEUR ZEICHEN DES LIEFERWERKS

INSPECTOR STAMP: TIMBRO DEL RESPONSABILE INCARICATO CACHET DE L'INSPECTEUR STEMPSEL DES WERKSACHVERSTÄNDIGEN

INSPECTOR SIGNATURE: FIRMA DEL RESPONSABILE INCARICATO VISA DE L'INSPECTEUR UNTERSCHRIFT DES WERKSACHVERSTÄNDIGEN

Signature: ERG, PRATO SESIA, 13/03/2007

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