

May 2006

## Description

The HCS HART Concentrator System converts a HART digital signal to a serial (RS-485 or RS-232) MODBUS RTU communication protocol. This allows HART transmitters and valves to interface directly with MODBUS-based monitoring and control systems.

### Operates in Point-to-Point and Digital Multidrop HART Networks

In point-to-point HART mode, the HCS is set to monitor a single instrument. All process and diagnostic data carried on the HART data string is converted to MODBUS RTU.

**Up to 16 HART Devices Per HCS**—In a digital multidrop HART network, up to 16 HART instruments digitally communicate on the same wires. The HCS can be set to monitor any or all instruments and/or valves within the network. Only one MODBUS address, and one communication link (such as twisted wire pair), is needed to send the process and diagnostic data from up to 16 HART devices to a MODBUS host.

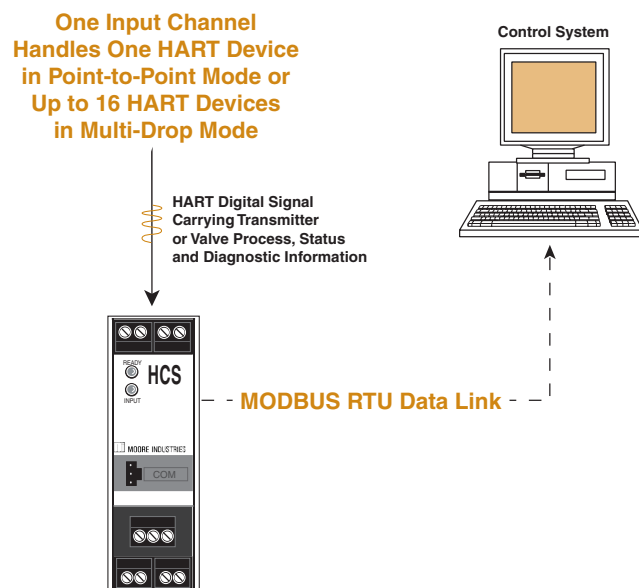


*The HCS features a metal, RFI resistant housing that snaps onto standard DIN-style rails.*

## Features

- Works with every HART-compatible device.**  
 The HCS handles smart multivariable mass flow, pressure, pH and temperature transmitters; coriolis, magnetic, ultrasonic and vortex flow meters; radar and hydrostatic level transmitters; and valve positioners and damper operators.
- Monitor primary and non-primary variables.**  
 All HART process information, including primary, second, third and fourth process variable data is converted to MODBUS RTU and available to the MODBUS host system if up to eight devices are connected. If nine or more devices are on the loop, the primary and secondary variables can be monitored through MODBUS.
- Monitor HART instrument diagnostics.** Using the Field Device Status Byte data that is available in HART's digital information, the HCS can transmit, via MODBUS RTU, diagnostic data including smart device configuration changed; primary and non-primary variables out of limits; primary variable analog output fixed; cold start; field device malfunction; and more HART status data available.
- PC-programmable with Windows® software.**  
 From a single screen, you can choose, and then view to confirm, all of your application specific operating parameters from a PC.

*Figure 1. The HCS economically converts HART to serial MODBUS RTU (RS-485 or RS-232) protocol.*



\* HART is a registered trademark of the HART Communication Foundation

### Certifications



**CE Conformant** – EMC Directive 89/336/EEC  
EN 61326

# HCS

HART® Concentrator System  
HART-to-MODBUS RTU Converter

## Specifications

**Performance** **Input Accuracy:** Reflects the accuracy of the HART field device  
**Input Impedance:**  
 Transmit Mode: 150 ohms;  
 Receive Mode: Less than 5 kohms  
**Input Over-Range Protection:** ±5Vdc  
**Isolation:** 1000Vrms between case, input, output and power terminals and will withstand 1500Vac dielectric strength test for one minute continuous with no breakdown  
**Power Supply:** 9-30Vdc  
**+TX Power Supply:** 23.2Vdc ±3% @24mA  
**Digital Response Time:** Equals the combination of the HART response time and the MODBUS response time; the HART delay is defined by the HART protocol as 500msec in normal mode and 333msec in burst mode; the MODBUS response time depends on how fast and how often a MODBUS Master requests data from the HCS; the data request to response time is 50msec

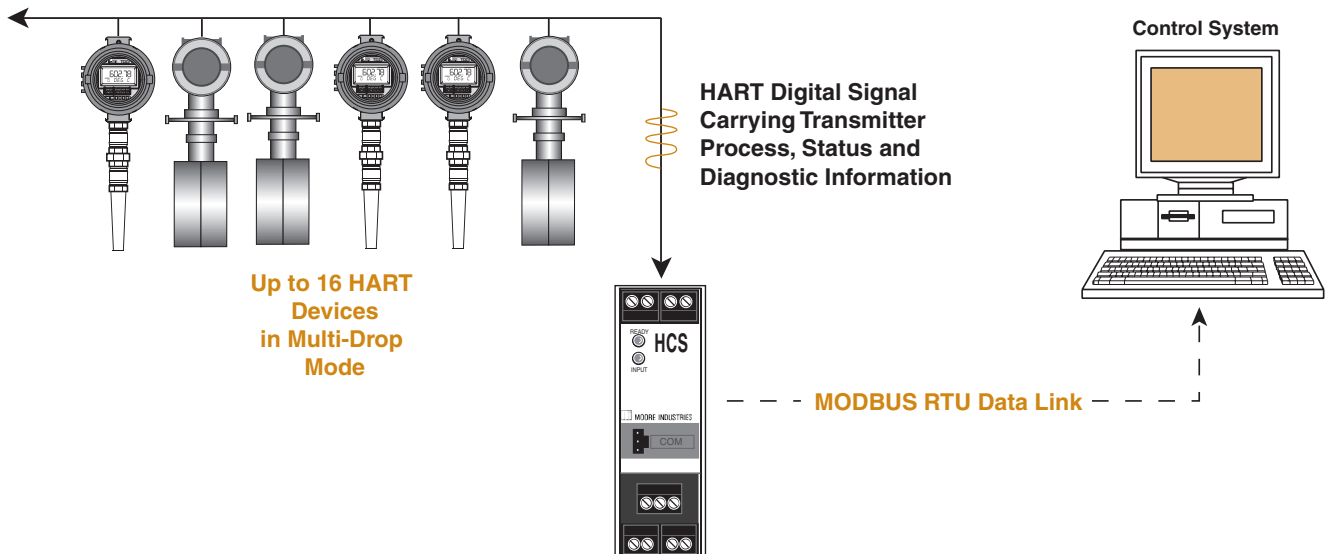
**Performance (Continued)** **Output Type:** Standard MODBUS RTU protocol interface over RS-485 (parameters as specified in U.S. Standard EIA-RS485) or RS-232 (parameters as specified in U.S. Standard EIA-RS232)  
**Output Protection:** Transient protection on output  
**Address Range:** Configurable from 1 to 247. Unit will assume a MODBUS address of 01 by default  
**Baud Rate:** Interface supports the following: 300, 600, 1200, 2400, 4800, 9600 and 19.2k. MODBUS interface will support even, odd and no parities. Unit will assume a baud rate of 9600 and no parity by default.  
**Character Format:** One start bit, 8 data bits and one stop bit  
**Data Format:** User-selectable Standard LSW (Least Significant Word) or Swapped MSW (Most Significant Word). Unit will assume Standard LSW by default  
**Power Consumption:** 1.5W, nominal; 2W @24Vdc maximum for units using

**Indicators** **LED Type:** Dual color red/green indicate:  
 INPUT LED: Input is present and normal (green); input signal is not found (red)  
 READY LED: Instrument is ready for operation and configuration (green); instrument has encountered an internal problem (red)

**Ambient Operating & Storage Conditions** **Range:** -40°C to +85°C (-40°F to +185°F)  
**Relative Humidity:** 0-95%, non-condensing  
**RF/EMI Immunity (Standard):** 10V/m @80-1000MHz, 1kHz AM, when tested according to IEC61326 with error of 0.5% of span or less  
**RF/EMI Immunity (with -RF Option):** 20V/m @80-1000MHz, 1kHz, when tested according to IEC61326 with error of 0.5% of span or less  
**Noise Rejection:** Common Mode: 100dB @50/60Hz

**Weight** 290 g (10.2 oz)

**Figure 2.** Only one communication link, and one MODBUS RTU address, are needed to send the process and diagnostic data from up to 16 HART devices long distances to a host computer-based system.



## Ordering Information

Unit	Input	Output	Power	Options	Housing
<b>HCS</b> HART Concentrator System	<b>HART</b> Accepts a HART digital protocol input directly from a smart HART transmitter or from a valve positioner	<b>MB485</b> MODBUS RTU (RS-485) serial data link  <b>MB232</b> MODBUS RTU (RS-232) serial data link	<b>9-30DC</b> ±10%	<b>-RF</b> Enhanced RFI/EMI protection (see "Specifications" for details)	<b>DIN</b> Universal DIN-style housing mounts on 32mm (EN50035) G-type and 35mm (EN50022) Top Hat DIN-rails

**To order, specify:** Unit / Input / Output / Power / Options [Housing]  
**Model Number Example:** HCS / HART / MB485 / 9-30DC / -RF [DIN]

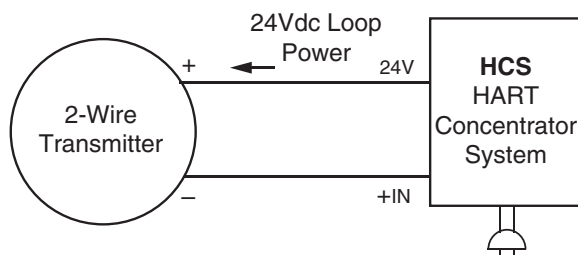
## Accessories

Each HCS order comes with one copy of our Intelligent PC Configuration Software (Windows® '95, '98, 2000, NT and XP compatible) and a configuration cable. Use the chart below to order additional parts.

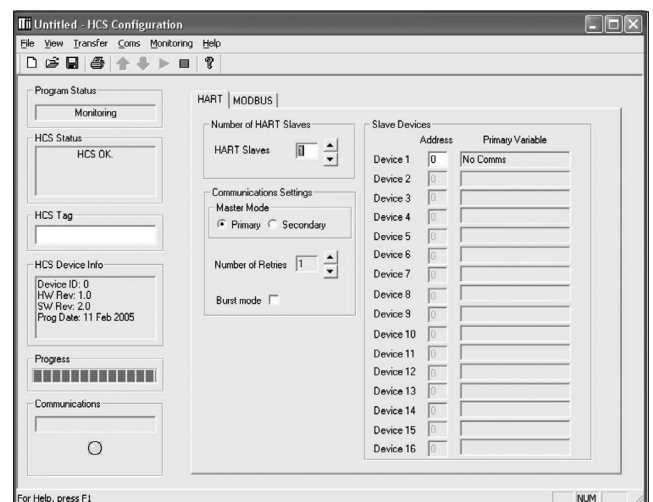
Part Number <b>750-75E05-01</b>	<b>HCS Intelligent PC Configuration Software</b> (One copy provided free with each order)
Part Number <b>803-053-26</b>	<b>HCS Configuration Cable</b> for use in connecting the HCS to the PC (one cable provided free with each order)

## Powers a 2-Wire Transmitter

The HCS can provide transmitter excitation (24Vdc loop power) to one 2-wire transmitter it is monitoring. This saves the cost of specifying and installing an additional instrument power supply.



**Figure 3.** In just minutes, you can set up the HCS using our single window Intelligent PC Configuration Software.



## PC-Programmable in Minutes

All operating parameters configure quickly and easily using our Intelligent PC Configuration Software. Configurations can be saved, and quickly downloaded to other HART Concentrator modules.

### Programmable functions include:

- **HART Parameters**—Instrument (HART) address to monitor, Normal or Burst mode, and Primary/Secondary Master.
- **MODBUS Parameters**—MODBUS address, baud rate, parity, floating point word order and register grouping.

# HCS

HART® Concentrator System  
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Figure 4. Installation Dimensions

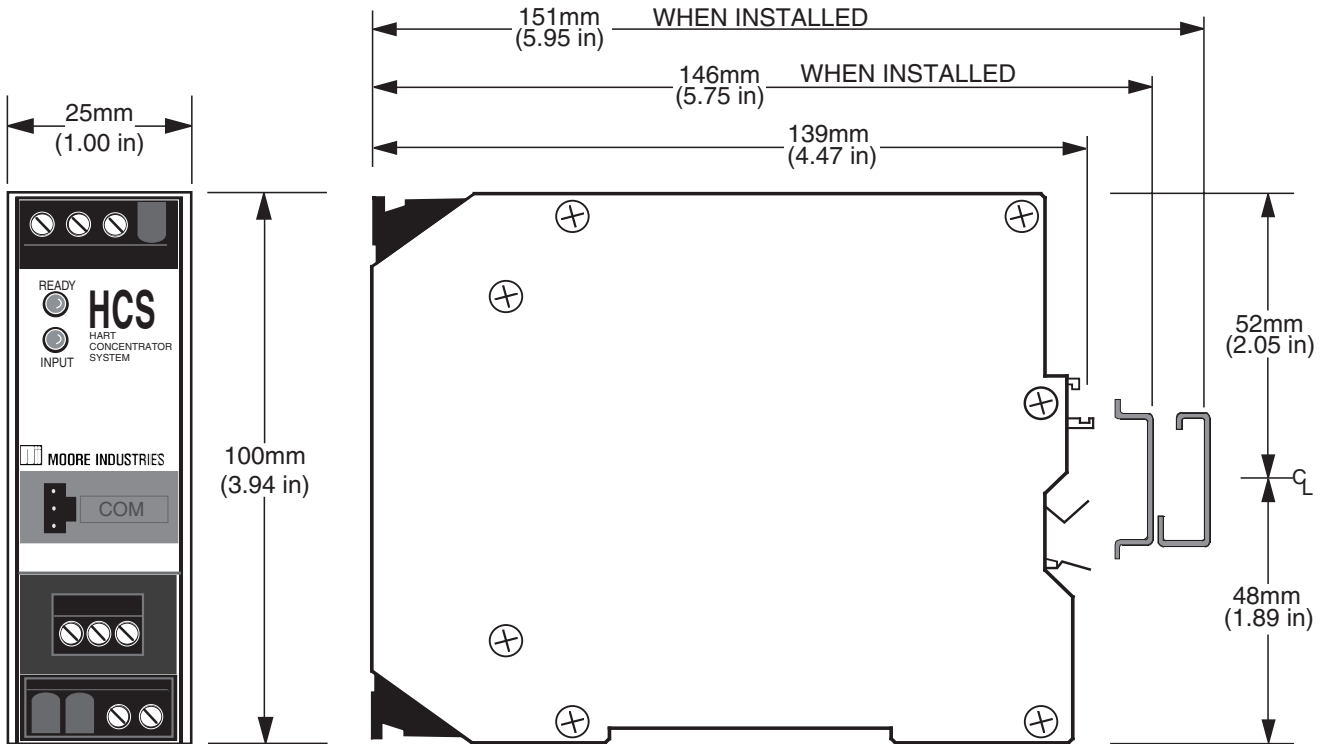


Table 1. Terminal Designations

Input	Top Terminals (Left to Right)			
	T1	T2	T3	T4
	+TX	+IN	-IN	Not Used

MODBUS Output	Middle Terminals (Left to Right)		
	M1	M2	M3
RS-485	A	B	S
RS-232	TX	RX	GND

KEY:	
+TX = Power for 2-Wire transmitter	A = A MODBUS
+IN = Positive input	B = B MODBUS
-IN = Negative input	S = S MODBUS
	DC = Positive power input
	DCC = Negative power input

**NOTE:**

1. Terminal blocks can accommodate 14-22 AWG solid wiring.
2. Tighten terminals to four inch-pounds (maximum).

Power	Bottom Terminals (Left to Right)			
	B1	B2	B3	B4
	Not Used	Not Used	DC	DCC



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