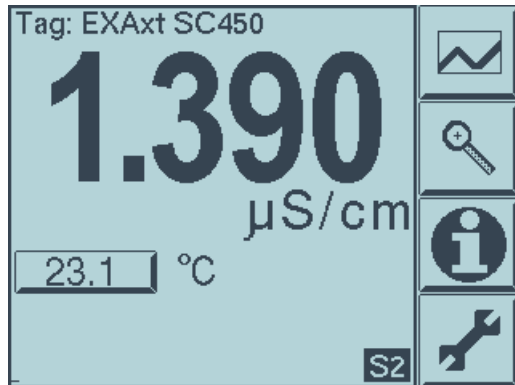
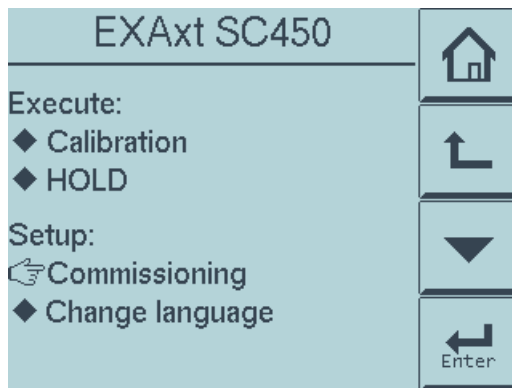


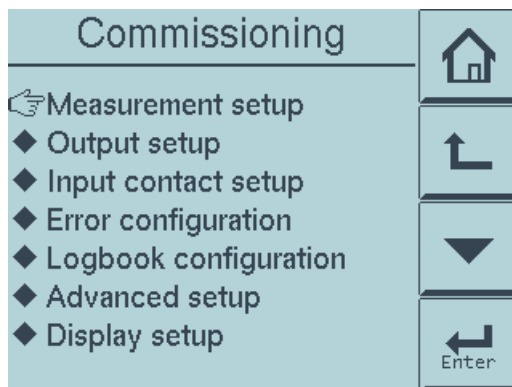
## Set Up SC450 to Read Temperature Compensated and Temperature Non-Compensated Conductivity Along With USP Alarms



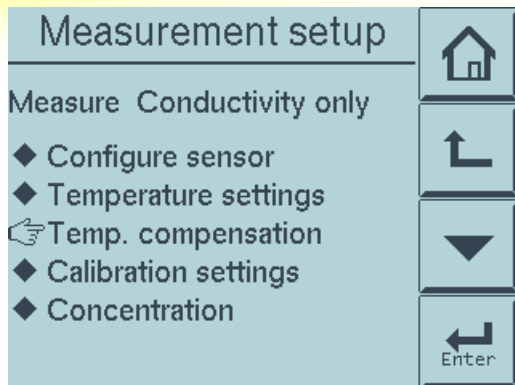
Press the wrench



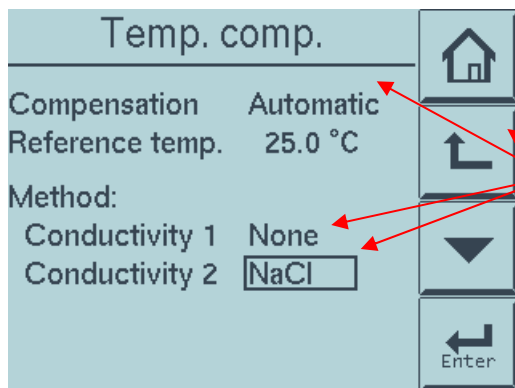
Press commissioning



Press measurement setup

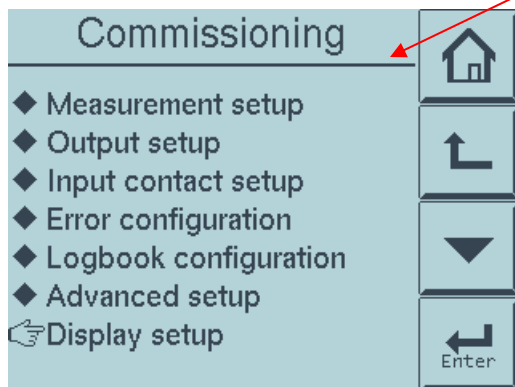


Press Temp. Compensation

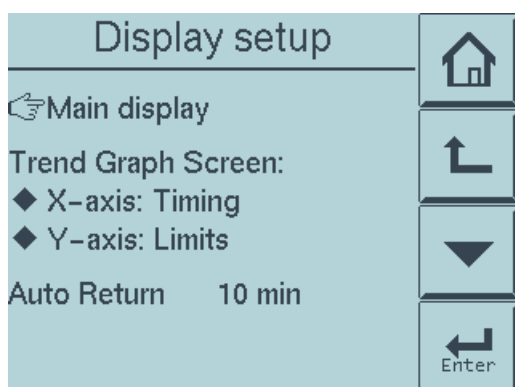


Leave Compensation on Automatic, Change Conductivity 1 to NONE and Conductivity 2 to NaCl

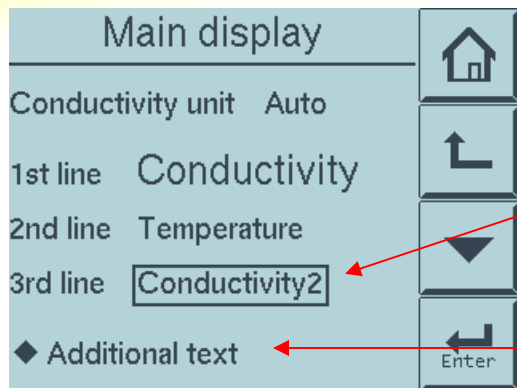
Then... Hit the return key twice to return to the Commissioning Screen



Press the Display

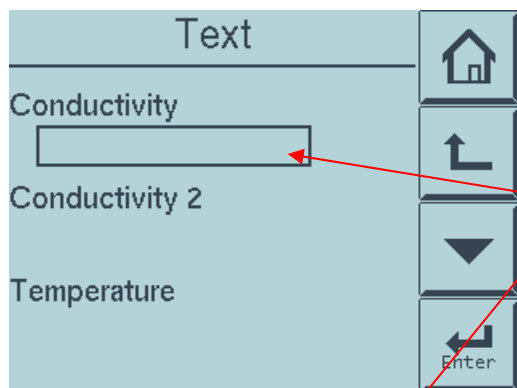


Press the Main Display

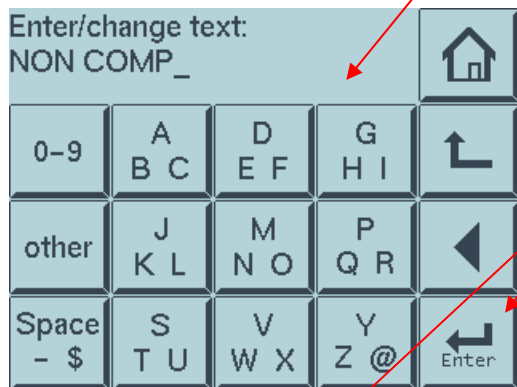


Set the 3<sup>rd</sup> line to Conductivity2

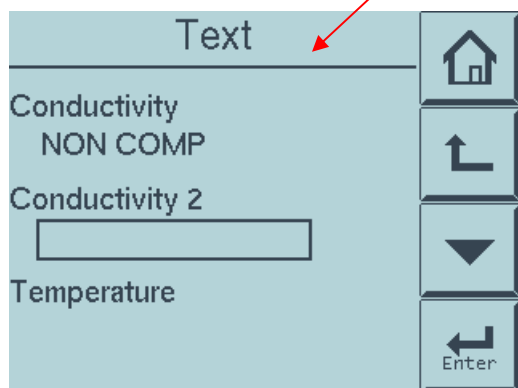
Then I would select the Additional TEXT



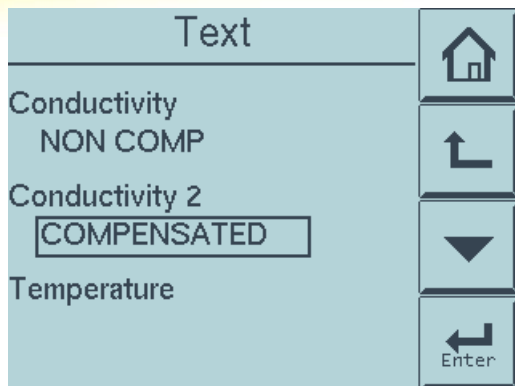
I would add NON COMP to the Conductivity up selected the box under the words



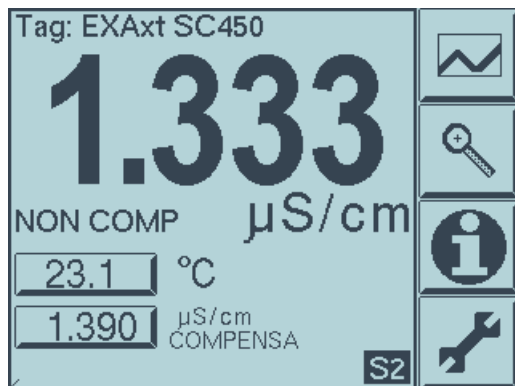
Now Hit the Enter key to go back one screen



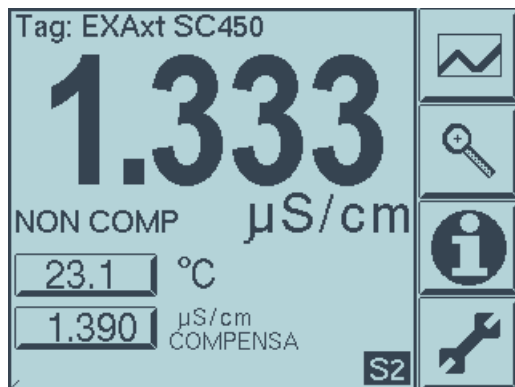
Now select the box under Conductivity2 and add COMPENSATED and hit the enter Key to Return to the TEXT screen



Now Hit the House

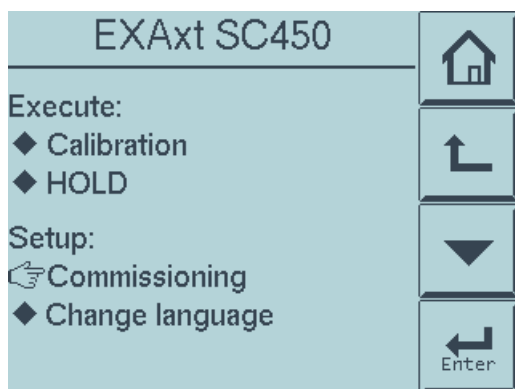


So now because of the way we set up the Methods on the TEMP. Comp screen the Main Line on the home screen shows them non-compensated conductivity value and the third line shows them their compensated conductivity reading.

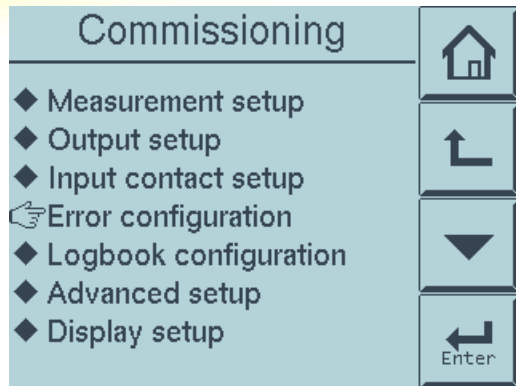


Now below are the setups to set up the USP option if they need it, leaving the Conductivity 1 and Conductivity 2 the way I have them set up above with Conductivity 1 set to NONE.

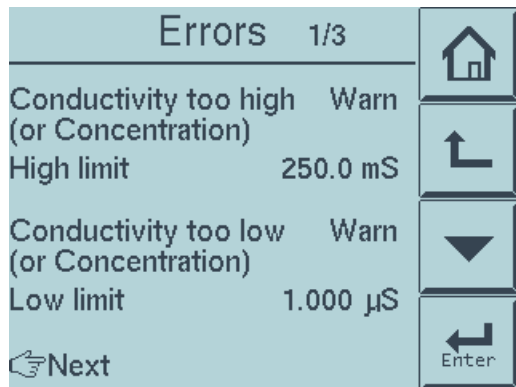
Press the wrench



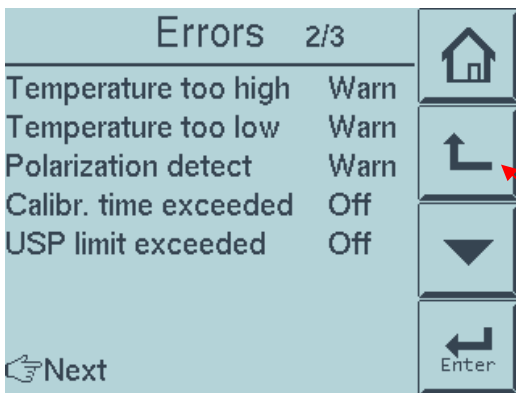
Press Commissioning



Press Error Configuration

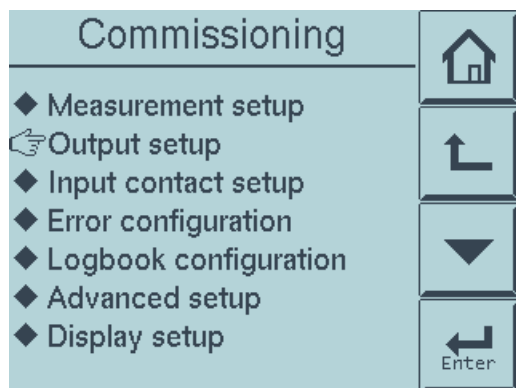


Press Next

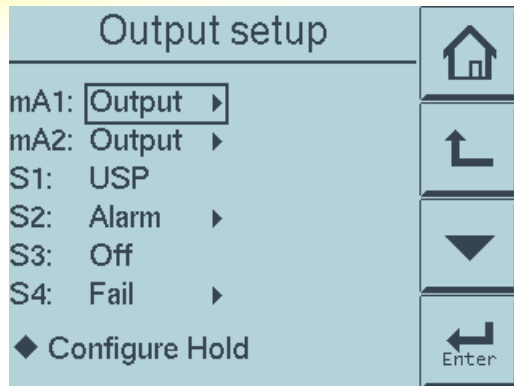


Change USP Limit Exceeded to WARN by pressing on the words next to the line and using the up and down arrows.

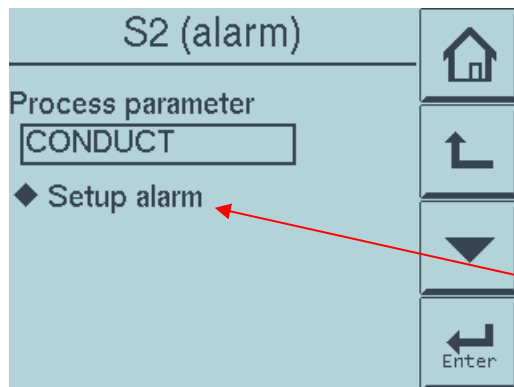
Now... press the return arrow twice to return to the commissioning screen



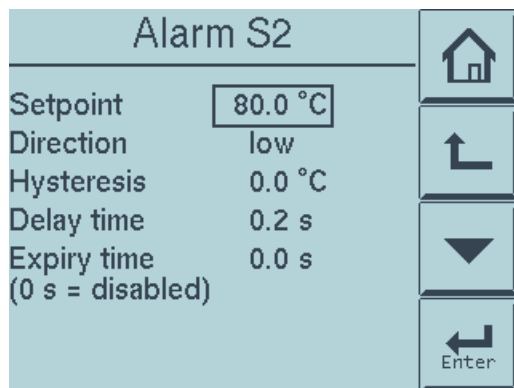
Press the Output Setup



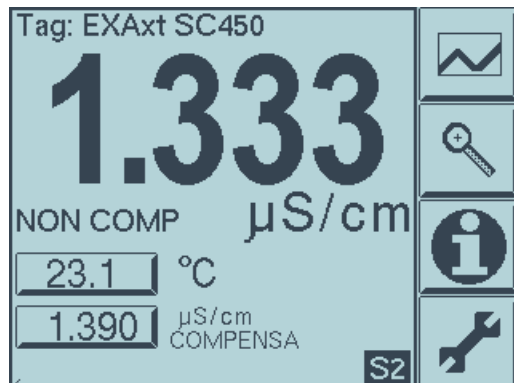
Set S1 to USP by using the drop down box next to the line



Set S2 to Alarm, and this screen will pop up, Change the process parameter to temperature, and select Setup alarm



Set up the alarm parameter to the following: Setpoint 80 C, Direction Low, Delay Time 0.2 s, Expiry Time 0 (disabled).



Then... Select the House to return to the main display. The unit is now set for USP alarms as well as Compensated and non compensated conductivity readings.