

# General Specifications

## ROTAMASS 3 Series Coriolis Mass Flow and Density Meter

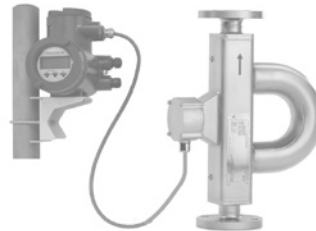
GS 01R4B04-00E-E



RCCT39/XR



RCCT34 - 39/IR



RCCF31 +  
RCCS34 - 39/IR



RCCS30 - 33



RCCR31

Contents	
Features	Page 1
Principle of measurement	Page 1
Performance specifications	Page 2
Normal operating conditions	Page 4
Mechanical specifications	Page 5
Electrical specifications	Page 5
Remote cable specification	Page 6
Hazardous area specifications	Page 6
Pressure loss	Page 10
Planning and installation hints	Page 11
Dimensions	Page 14
Model-, suffix- and option- codes	Page 20

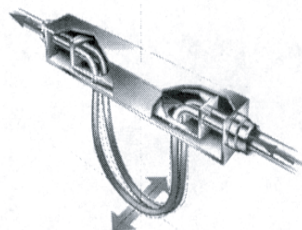
ROTAMASS is the integral and remote type Coriolis Mass Flowmeter. Both types have highly refined digital signal processing electronics, so that accurate and stable mass flow measurement is achieved.

ROTAMASS employs a flame-proof type converter case suitable for use in the hazardous area together with its intrinsically safety type detector.

ROTAMASS's signal processing, housing protection and its detector's special decoupling system against external loads and vibrations, realize high performance in real applications.

### PRINCIPLE OF MEASUREMENT

Mass flow measurement according to the Coriolis principle. Almost all flowing materials including multi phase fluids, high viscosity liquids (pastes and slurries) and liquid with a certain content of gas. For difficult fluids (e.g. abrasive or highly corrosive fluids) and gases please contact your Yokogawa representative.



### FEATURES

- Field transmitter type mass flowmeter for nearly all fluids, including high viscosity liquids, slurries and multi phase media
- Field-mount and rack-mount remote converter available
- Refined digital signal processing enables accurate and stable measurement
- A special detector decoupling system makes the device highly independent from external loads or vibrations.
- Simple flow path means self-draining, food capable and simple to clean
- High accuracy and high stability over a wide range
- Accurate density measurement, up to  $\pm 0.0005 \text{ g}/(0.03 \text{ lb/ft}^3)$
- Concentration measurement for solutions, suspensions and emulsions (e.g. water cut, net oil computing)
- Two analog outputs, 2 pulse outputs or status-out and one status-in as standard I/O
- Available in explosion proof versions (ATEX, FM, IECEx, GOST/RTN, GOST K, INMETRO)
- European MID approval for Custody Transfer Measurement acc. OIML R-117-1 (see GS 01R04B07-00E-E)
- Wide temperature range  $-200^\circ\text{C}$  to  $350^\circ\text{C}$  ( $-328^\circ\text{F}$  to  $662^\circ\text{F}$ )
- Microprocessor-based multifunction capability
- EEPROM protects parameter settings and totalized values during power failure of any duration
- High visibly LCD display
- HART communication function
- Optional Foundation Fieldbus communication (see GS 01R04B05-00E-E)
- Optional intrinsically safe outputs
- Choice of tube materials
- EN, ASME or JIS flanges as standard, others on request

## PERFORMANCE SPECIFICATIONS

### Model

- Remote detector RCCS30 to 33: 2 tubes, low flow design
- Remote detector RCCS34 to 39/XR : 2 tube design
- Remote field-mount converter RCCF31
- Remote rack-mount converter RCCR31
- Integral type RCCT34 to 39/XR: 2 tube integral design

**Fluid to be measured** : Liquid, gas or slurries

**Measurement items** : Mass flow, density, temperature and derived from these values: concentration, volume flow and net flow

### Mass flow measurement

Table 1: measuring range

$$X = \frac{S-Remote}{T=Integral}$$

Type		RCCS30	RCCS31	RCCS32	RCCS33
Qmax	t/h	0.1	0.3	0.6	1.5
	lb/m	3	11	22	55
Qnom	t/h	0.045	0.17	0.37	0.9
	lb/m	1	3	13	33

Type		RCCx34	RCCx36	RCCx38	RCCx39	RCCx39 /IR	RCCx39 /XR
Qmax	t/h	5	17	50	170	300	600
	lb/m	183	624	1837	6246	11,023	22046
Qnom	t/h	2.7	10	32	100	250	500
	lb/m	99	367	1175	3674	9185	18,371

Qnom is the water flow rate at about 1 bar pressure drop. The flowmeter has an automatically low cut at 0.05% of Qnom.

### Accuracy mass flow

Liquid :  $\pm 0.1\%$  of flow rate  
 $\pm$  zero stability / flow rate \*100%  
 (refer to table 2)

Gas (option /GA) :  $\pm 0.5\%$  of flow rate  
 $\pm$  zero stability / flow rate \*100%  
 (refer to table 2)

### Accuracy volume flow :

SQRT ( (mass flow error in %)² + (density error in %)² )  
 Please refer to sizing.

Accuracy based on the frequency output includes the combined effects of repeatability, linearity and hysteresis.

Repeatability for liquids:  $\pm 0.05\%$   
 $\pm$  (zero stability/2) / flow rate \*100%

Batch process : above specified accuracy if the batch process is >1 minute. For shorter batch time (dt in s) the accuracy decreases with the square root of 60/dt

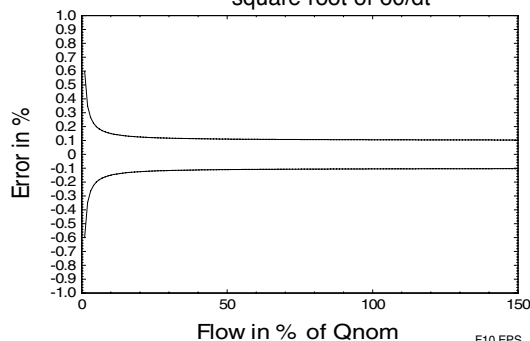


Table 2 : Zero Stability

$$X = \frac{S-Remote}{T=Integral}$$

Type	RCCS30	RCCS31	RCCS32	RCCS33
kg/h	0.005	0.0085	0.019	0.045
lb/m	0.09	0.31	0.70	1.65

Type	RCCx34	RCCx36	RCCx38	RCCx39	RCCx39 /IR	RCCx39 /XR
kg/h	0.135	0.5	1.6	5	13	25
lb/m	4.96	18.37	58.79	183.72	477.67	918.59

### Pressure dependency

The stiffness of the ROTAMASS tubes is slightly line pressure dependent. The static pressure effect of mass flow and density can be corrected by setting the static pressure manually via menu. Table 3 : Static pressure effect on mass flow (not corrected)

$$X = \frac{S-Remote}{T=Integral}$$

Type		RCCS30	RCCS31	RCCS32	RCCS33	RCCx34
% of rate per bar (<14.5 PSI)	SS					0.00081
	HC	0	0.00012	0.00246	0.02094	0.00084
Type		RCCx36	RCCx38	RCCx39	RCCx39 /IR	RCCx39 /XR
	% of rate per bar (<14.5 PSI)	SS	HC			
		-0.0033	-0.0085	-0.009	-0.0456	-.0074
		0.05	0.14	0.15	0.42	0.11
		-0.0049	-0.0126	-0.0133	-0.0675	----
		0.05	0.13	0.13	0.26	----

## Density measurement

Adjustment with water and air at calibration temperature.

With option /K4 thermal stabilized.

For option /K6 see also "Special calibrations" on page 3.

Measuring range: 0.3 kg/l to 5 kg/l (18.73 lb/ft<sup>3</sup> to 31.2 lb/ft<sup>3</sup>)  
(RCCx39, 124 lb/ft<sup>3</sup> RCCx39/IR and RCCx39/XR to 2 kg/l (124 lb/ft<sup>3</sup>))

No density measurement for gas application

Table 4: Accuracy (at calibration conditions):

$$X = \frac{S - \text{Remote}}{T = \text{Integral}}$$

Type	Standard	Option /K4	Option /K6
RCCS30	0.008 g/cm <sup>3</sup>	-----	-----
	0.50 lb/ft <sup>3</sup>		
RCCS31	0.004 g/cm <sup>3</sup>	0.001 g/cm <sup>3</sup>	-----
	0.25 lb/ft <sup>3</sup>	0.06 lb/ft <sup>3</sup>	
RCCS32	0.004 g/cm <sup>3</sup>	0.001 g/cm <sup>3</sup>	0.0005 g/cm <sup>3</sup>
	0.25 lb/ft <sup>3</sup>	0.06 lb/ft <sup>3</sup>	0.03 lb/ft <sup>3</sup>
RCCS33	0.004 g/cm <sup>3</sup>	0.001 g/cm <sup>3</sup>	0.0005 g/cm <sup>3</sup>
	0.25 lb/ft <sup>3</sup>	0.06 lb/ft <sup>3</sup>	0.03 lb/ft <sup>3</sup>
RCCx34	0.003 g/cm <sup>3</sup>	0.001 g/cm <sup>3</sup>	0.0005 g/cm <sup>3</sup>
	0.019 lb/ft <sup>3</sup>	0.06 lb/ft <sup>3</sup>	0.03 lb/ft <sup>3</sup>
RCCx36	0.0022 g/cm <sup>3</sup>	0.001 g/cm <sup>3</sup>	0.0005 g/cm <sup>3</sup>
	0.014 lb/ft <sup>3</sup>	0.06 lb/ft <sup>3</sup>	0.03 lb/ft <sup>3</sup>
RCCx38	0.0015 g/cm <sup>3</sup>	0.001 g/cm <sup>3</sup>	0.0005 g/cm <sup>3</sup>
	0.09 lb/ft <sup>3</sup>	0.06 lb/ft <sup>3</sup>	0.03 lb/ft <sup>3</sup>
RCCx39	0.0015 g/cm <sup>3</sup>	0.001 g/cm <sup>3</sup>	0.0005 g/cm <sup>3</sup>
	0.09 lb/ft <sup>3</sup>	0.06 lb/ft <sup>3</sup>	0.03 lb/ft <sup>3</sup>
RCCx39/IR	0.0015 g/cm <sup>3</sup>	-----	-----
	0.09 lb/ft <sup>3</sup>		
RCCx39/XR	0.0015 g/cm <sup>3</sup>	-----	-----
	0.09 lb/ft <sup>3</sup>		

Repeatability:

- RCCS32-33, RCCx34-39/XR :  $\pm 0.0005$  g/cm<sup>3</sup> (0.01 lb/ft<sup>3</sup>)  
(0.03 lb/ft<sup>3</sup>) (Std, /K4)

- RCCS32-33, RCCx34-39 :  $\pm 0.0002$  g/cm<sup>3</sup> (0.01 lb/ft<sup>3</sup>)  
(/K6)

Static pressure effect:

Compensated if static pressure is set in the menu

Installation:

Vertical, else correction term must be set in the software

Specification of high performance density measurement  
(option /K6):

Ambient temp. range : -10°C(14°F) to 50°C(122°F)

Fluid temp. range : -50°C (-58°F) to 150°C (302°F)

Minimum flow rate for specified accuracy:

- RCCx36 to RCCx39 : 700 kg/h (1543.24 lb/h)

- RCCx34 : 140 kg/h (308.65 lb/h)

- RCCS33 : 90 kg/h (198.42 lb/h)

- RCCS32 : 37 kg/h (81.57 lb/h)

Maximum flow rate : Q<sub>nom</sub>

Repeatability :  $\pm 0.0002$  g/cm<sup>3</sup> (0.01 lb/h)

Temperature measurement:  $\pm 0.5^\circ\text{C} \pm 0.2\%$

of reading

Density accuracy :  $\pm 0.0005$  g/cm<sup>3</sup> (0.03 lb/ft<sup>3</sup>)

(no gas in the liquid)

Process temperature influence:

$0.000015$  g/cm<sup>3</sup>\* abs(T<sub>fluid</sub> -20°C (-4°F))

## Temperature measurement

Temperature measuring range of converter :

Standard, L/T, M/T : -200°C to 230°C (328°F to 446°F)

Option /HT : 0°C to 350°C (32°F to 662°F)

Accuracy:

Standard

-70°C to 230°C (-94°F to 446°F):  $\pm(0.5^\circ\text{C} (33^\circ\text{F}) + 0.005 \cdot \text{abs}(T_{\text{medium}} - 20^\circ\text{C} (-4^\circ\text{F}))$

Option /MT

-70°C to 230°C (-94°F to 446°F):  $\pm(0.5^\circ\text{C} (33^\circ\text{F}) + 0.005 \cdot \text{abs}(T_{\text{medium}} - 20^\circ\text{C} (-4^\circ\text{F}))$

Option /LT

-200°C to 150°C (-328°F to 302°F):  $\pm(1.0^\circ\text{C} (39^\circ\text{F}) + 0.008 \cdot \text{abs}(T_{\text{medium}} - 20^\circ\text{C} (-4^\circ\text{F}))$

Option /HT

0°C to 350°C (32°F to 662°F):  $\pm(1.0^\circ\text{C} (39^\circ\text{F}) + 0.008 \cdot \text{abs}(T_{\text{medium}} - 20^\circ\text{C} (-4^\circ\text{F}))$

For process temperatures more than 176°F higher/lower than ambient temperature the detector should be insulated to maintain optimum accuracy.

## Heat Tracing

Heating with heat carrier, insulation and protection housing.

The max. surface temperature at the protection housing from inner heating is 104°F. Above 302°F process temperature insulation from the manufacturer is recommended. However

up to 446°F process temperature the customer can insulate the detector themselves.

Option /T1 : only insulation and protection

Option /T2 : insulation, protection and heating line

Option /T3 : like /T2 but with ventilation

Process connection for the heat carrier fluid (see table 10):

for D-type flanges : EN DN 15 PN 40 Form B1

for A-type flanges : ANSI ½ - 150 lbs.

for J-type flanges : JIS DN15 10K

Max. pressure : PN 40

Protection class : IP54, install roof protected

For fluid temperatures below -94°F select option /LT and ask for special insulation (see also page 10).

## Calibration for liquids and gases :

The ROTAMASS flow meters are always factory calibrated with water.

Calibration Conditions:

- Water : 22.5°C (72.5°F)  $\pm$  12.5°C (55°F)

- Ambient temperature : 22.5°C (72.5°F)  $\pm$  12.5°C (55°F)

- Process Pressure : 1 to 2 bar abs / 14.5 to 29 PSI A

For gas applications please choose option /GA.

All specifications are based on above mentioned calibration reference conditions, a flow calibration protocol is attached to each instrument.

## Special calibrations

- Mass-/Volume flow calibration with factory certificate (option /K2):

Calibration with water at customer specified flow values according calibration order sheet.

- Mass-/Volume flow calibration with DKD certificate

(EN17025: 2005) (option /K5):

Calibration with water at customer specified flow values according calibration order sheet.

- Density calibration with factory certificate (option /K6)

(not with /GA):

Adjustment and check with 3 different fluids, fluid temperature influence adjustment for low ambient temperature influence and thermal treatment for long term density measurement stability, enhanced temperature measurement (see also page 11).

## Dual Seal approval (option /DS):

- Conform with ANSI/ISA-12.27.01.

- Only for use with hazardous substances.

- Up to ANSI class 900 line pressure.

- Only with FM approval option.

- For liquid application the leakage detection is realized by software in the converter.

- For gas application options /GA and /RD (rupture disk) are mandatory.

- Rupture disk is only for annunciation.

## NORMAL OPERATING CONDITIONS

### Ambient temperature limits

- Remote detector RCCS3 :
    - Standard : -50°C to +80°C (-58°F to 176°F)
    - Option /LT : -50°C to +80°C (-58°F to 176°F)
    - Option /MT : -50°C to +80°C (-58°F to 176°F)
    - Option /HT : -50°C to +65°C (-58°F to 149°F)
- (up to 280°C (536°F) (medium temperature)  
-50°C to +55°C (-58°F to 131°F)  
(up to 652°F medium temperature)

terminal box lower 100°C (212°F)

- Remote converter RCCF31, RCCR31 and Integral type RCCT3:

- Display work. range : -20°C to +55°C (-4°F to 131°F)
- Electronic work. range : -40°C to +55°C (40°F to 131°F)
- Cold start : above -30°C (-22°F)

Where meters are mounted in direct sunlight, it is recommended to install a sunshade. This is particularly important in countries with high ambient temperatures.

**Ambient humidity limits** : 0 to 95% R.H.

### Process temperature limits

Detector :

- RCCS30 to 33 : -50°C to 150°C (58°F to 302°F)
- RCCS34 to 39/XR : -70°C to 150°C (90°F to 302°F)
- RCCS34 to 39/XR /MT : -100°C to 230°C (90°F to 446°F)  
(Range 150°C – 230°C (302°F to 446°F) recommended with /Tx option)
- RCCS34 to 39/XR /LT : -200°C to 150°C (-328°F to 302°F)
- RCCS34 to 39/IR /HT : 0°C to 350°C / (32°F to 662°F)  
(only with /Tx option)
- On request : -200°C to 150°C (-328°F to 302°F)

Integral type :

- RCCT34 to 39/XR : -50°C to 150°C (-58°F to 302°F)

### Heat carrier fluid temperature limits

(option /T2 or /T3 only for remote type RCCS30 to 39/IR)

- Standard : 0°C to 150°C (32°F to 302°F)
- With option /LT : -200°C to 150°C (-328°F to 302°F)
- With option /MT : 0°C to 230°C (32°F to 446°F)
- With option /HT : 0°C to 350°C (32°F to 662°F)

For fluid temperatures below -70°C (-94°F) select option /LT and ask for special insulation (see also page 10).

### Process pressure limits

According to the flange ratings:

- EN PN 16 : max 16 bar (232 psi)
- EN PN 40 : max 40 bar (580 psi)
- EN PN 63 : max 63 bar (913 psi)
- EN PN 100 : max 100 bar (1450 psi)
- ASME class 150 : max 16 bar (232 psi)
- ASME class 300 : max 41 bar (594 psi)
- ASME class 600 : max 83 bar (1203 psi)
- ASME class 900 : max 124 bar (1798 psi)
- ASME class 1500 : max 207 bar (3002 psi)
- JIS 10K : max. 14 bar (203 psi)
- JIS 20K : max. 34 bar (493 psi)

The RCCS30 to RCCS34 also have thread connection. For these connections the max. allowed tube pressure is the limitation. For all other standard process connections please find the max. process pressure in table 9.

Maximum tube pressure for SL/SH up to 27°C (180°F)

(RT=Room Temp.):

- RCCS30 / 31 / 32 : 285 bar (4133 psi)
- RCCS33 : 185 bar (2683 psi)
- RCCS34 / RCCT34 : 260 bar (3770 psi)
- RCCS36 / RCCT36 : 210 bar (3045 psi)
- RCCS38 / RCCT38 : 175 bar (2538 psi)
- RCCS39 / RCCT39 : 135 bar (1958 psi)
- RCCS39/IR / RCCT39/IR : 110 bar (1596 psi)
- RCCS39/XR / RCCT39/XR : 95 bar (1377 psi)

For higher medium temperatures maximum tube pressure needs to be derated as follows :

- up to 50 °C (122°F) : 4% derating
- 51 to 100 °C (123° to 212°F) : 11% derating
- 101 to 150 °C (213° to 302°F) : 20% derating
- 151 to 230 °C (303° to 446°F) : 30% derating
- 231 to 350 °C (447° to 662°F) : 38% derating

Higher pressure on request.

The maximum process pressure of a single instrument is given by the lower value either of the process connections (table 9) or tubes. The maximum temperature and process pressure limits of an instrument are marked on the nameplate as TS and PS.

### Gas content limits for liquid/gas mixtures

Gas content limit is defined as the amount of gas in a liquid/gas mixture which generates an error (frequency error) in the converter. The gas content limit is dependent on viscosity, surface tension and bubble size of the liquid/gas mixture. Furthermore it is highly flow rate dependent (the higher the flow rate, the lower the gas content limits). The stated values are for a flow of 50% of Qnom and water/air without /HP:

- RCCS32 to 33 : no limitation
- RCCx34 : no limitation
- RCCx36 : approx. 50%
- RCCx38 : approx. 30%
- RCCx39 : approx. 7%
- RCCx39/IR : approx. 3%
- RCCx39/XR (with /HP) : approx. 2%

With option /HP the gas content limits are improved.

With liquid/gas mixtures the specified mass flow accuracy will not be achieved.

For short time aeration a function can be activated to keep the current outputs constant during the aeration time.

### Secondary containment

The housings of the RCCS30-33 and the RCCx39/XR are not rated for secondary containment. Rupture pressure for RCCS/T34-38 is typical above 120bar (1740 psi), for RCCS/T39 above 80 bar (1160 psi), for RCCS/T39IR above 50 bar (725 psi). However if the detector housing is exposed to this pressure it will deform and measurement will be strongly influenced. Therefore the pressure test of the housing (option /J1) can only be done at the pressure where deformation does not happen.

### 2 phase flow, liquid/solid and liquid/liquid

2 phase flow can generate minus span errors. The errors are proportional to the difference in density between the 2 phases and the amount of the second phase. If the particles (or droplets) are very small no errors will be generated.

### Power supply and power consumption

- AC-type : 90 to 264 V AC, 47-63 Hz  
For Ex version 250 V AC max.
- DC-type : 20.5 to 28.8 V DC
- Consumption : max. 25 VA / 10 W

## MECHANICAL SPECIFICATIONS

### Protection class

- RCCT3x : IP66/67
- RCCF31 : IP66/67
- RCCS3x : IP66/67
- RCCS/Tx : IP54
- RCCR31 : IP20

### Materials

- Detector housing : Stainless steel 304/1.4301
- Detector terminal box : 316L/1.4404
- Detector gas filling plug: 1.4305
- Detector rupture disk (/RD) : 316L
- Field- mount converter housing : Aluminium alloy with Polyurethane corrosion-resistant coating or epoxy coating (option /X1)
- Rack- mount converter housing : Aluminium

### Coating colour

- Field-mount converter case : Mint green

### Wetted parts

- RCCS30 to 33 :  
Tubes : Hastelloy C-22/2.4602  
Process connections : 316L / 1.4404
- RCCx34 to 39/IR :  
Tubes and process connection : 316L / 1.4404/1.4435 or Hastelloy C-22/2.4602
- RCCx39/XR :  
Tubes and process connection : 316L / 1.4404

Table 5 : Diameter of measuring tubes

$$X = \frac{S-Remote}{T=Integral}$$

Type		RCCS30	RCCS31	RCCS32	RCCS33
Inner diameter	mm	1.2	2.1	3	4.5
	inch	0.05	0.08	0.12	0.18
Wall thickness	mm	0.25	0.25	0.25	0.25
	inch	0.01	0.01	0.01	0.01

Type		RCCx34	RCCx36	RCCx38	RCCx39	RCCx39 /IR	RCCx39 /XR
Inner diameter	mm	7.6	13.4	22.1	37.2	55.1	82.50
	inch	0.30	0.53	0.87	1.46	2.17	3.25
Wall thickness	mm	0.91	1.24	1.65	2.6	2.9	3.2
	inch	0.04	0.05	0.06	0.10	0.10	0.13

### Pressure Equipment Directive 97/23/EC

- Module : H; Fluid group : 1; Category : III
- RCCx34-RCCx38 : Fluid group 2, SEP
- RCCx39-RCCx39/XR : Fluid group 2, Cat. I

### For all process connections

: CRN 0F12074.5

## ELECTRICAL SPECIFICATIONS

### Power supply

- AC- type : 90 V to 264 V  
90 V to 250 V for Ex-type
- DC- type : 20.5 V to 28.8 V
- External circuit breaker rating : 5 A, 250 V (In the converter no power switch is installed).

### Fuse on Base Board :

- AC- type : 2 A, T, breaking capacity 1500A
- DC- type : 2 A, T, breaking capacity 1500A

### I/O signals

- Two active current outputs:  
4 to 20 mA DC, galvanic separated from other signals,

- Load resistance : 20  $\Omega$  to 600  $\Omega$
- Failure current according NAMUR NE43
- Ambient temperature effect : < 0.05% of span/10°C
- Linearity : 0.008 mA = 0.05% of span
- Setting range URV for liquids: 5 to 100% of Qnom
- Setting range URV for gases: 1 to 100% of Qnom
- Two Pulse outputs / status outputs :  
Passive Transistor contact output, 30 V DC, 200 mA
- Output rate :  
Output 1 : 0 to 10000 pulses/s  
Output 2 : 0 to 2000 pulses/s
- Option /NM : passive, according EN 60947-5-6
- Option /AP : active output, 12 V, 6 mA, R<sub>i</sub> > 10 k $\Omega$
- Active pulse output is not isolated from current output 2
- As frequency output :  
Output 1 : 20 Hz to 10000 Hz  
Output 2 : 20 Hz to 2000 Hz
- Status input : Voltage-free contact  
Closed : < 200  $\Omega$   
Open : > 100 k $\Omega$

### Intrinsic safe outputs (/KF2), a total of 2 outputs

- One passive current output (additional power supply needed) :  
4 to 20 mA DC, galvanic separated from other signals.  
Supply voltage 10.5 V to 30 V DC (without HART), 165 mA  
Supply voltage 16.75 V to 30 V DC (with HART), 165 mA
- Load resistance : 20  $\Omega$  ... 600  $\Omega$
- Ambient temperature effect : < 0.05% of span/10°C
- One pulse output / status output :  
Passive Transistor contact output, 30 V DC, 100 mA
- Output rate : 0 to 2000 pulses/s
- As frequency output : 20 Hz to 2000 Hz
- Option /NM : passive, according EN 60947-5-6

### Digital communication

- HART communication signal, superimposed on 4 -20 mA DC signal (Iout1)
- Load resistance : 230 $\Omega$  to 600  $\Omega$  (including cable)
- Power line spacing : >15 cm, avoid parallel wiring
- Cable length :  $\leq$  2 km if „CEV” cables are used
- Foundation Fieldbus communication (/FB)
- see GS 01R04B05-00E

### Setting functions

Parameter setting is possible by using the switches on the display or with HART communication.

### Display function

- Up to 4 lines.
- 3 languages selectable (English, German, French)
- Instantaneous flow rate, density, temperature or totalized flow can be displayed.

### Damping functions

Settable from 0.1 seconds (63% response time) to 200 seconds, controls display and outputs.

### Isolation resistance of converter

- When surge arrestors are removed
- between power and ground terminal : 100 M $\Omega$  / 500 V DC
- between power and I/O terminals : 20 M $\Omega$  / 100 V DC
- between I/O terminals and ground : 20 M $\Omega$  / 100 V DC

### Dielectric strength

- When surge arrestors are removed
- between power and ground terminal : 1,500 V AC for 1 minute

### Lightning Protection

Arresters (2000A) are inside converter for power supply lines.

### EMC

Acc. EN 61326-1: 2006; EN 61326-2-3: 2006

## REMOTE CABLE RCCY03 SPECIFICATION

Li2Y(St)/CY 3x2 AWG24 + 1x3 AWG20 or Li2Y(St)/CY 6x2 AWG24  
 pair/triple shielded; pair/triple twisted; overall shielding  
 RCCY033/034 and RCCY031/032/KS1: flame propagation acc. IEC 60332-1.  
 Table 6 : Cable specifications

Model code	Temperature range	Wire gauge	Resistance of loop	Capacitance wire/wire	Capacitance wire/shield	Inductance wire/wire
RCCY031/032	-50 to +70°C	AWG 24	190 Ω/km	157 nF/km	249 nF/km	0.60 mH/km
	-58° to 158°F	AWG 20	70 Ω/km	193 nF/km	290 nF/km	0.65 mH/km
RCCY031/032 /KS1	-50 to +70°C	AWG 24	190 Ω/km	157 nF/km	249 nF/km	0.60 mH/km
	-58° to 158°F	AWG 20	70 Ω/km	193 nF/km	290 nF/km	0.65 mH/km
RCCY033/034	-30 to +105°C	AWG 24	177 Ω/km	175 nF/km	350 nF/km	0.80 mH/km
	-22° to 221°F	AWG 20	70 Ω/km	145 nF/km	290 nF/km	0.70 mH/km
RCCY033/034 /KS1	-30 to +105°C	AWG 24	180 Ω/km	190 nF/km	118 nF/km	0.60 mH/km
	-22° to 221°F					

### Digital communication

- HART communication signal, superimposed on 4 -20 mA DC signal (Iout1)
  - Load resistance : 230 Ω to 600 Ω (including cable)
  - Power line spacing : >15 cm, avoid parallel wiring
  - Cable length : ≤ 2 km if „CEV” cables are used
- Foundation Fieldbus communication (/FB)
  - see GS 01R04B05-00E

### Setting functions

Parameter setting is possible by using the switches on the display or with HART communication.

### Display function

- Up to 4 lines.
- 3 languages selectable (English, German, French)
- Instantaneous flow rate, density, temperature or totalized flow can be displayed.

### Damping functions

Adjustable from 0.1 seconds (63% response time) to 200 seconds, controls display and outputs.

### Isolation resistance of converter

When surge arrestors are removed

- between power and ground terminal: 100 MΩ / 500 V DC
- between power and I/O terminals : 20 MΩ / 100 V DC
- between I/O terminals and ground : 20 MΩ / 100 V DC

### Dielectric strength

When surge arrestors are removed

- between power and ground terminal : 1,500 V AC for 1 minute

### Lightning Protection

Arresters (2000 A) are inside converter for power supply lines.

### EMC

Acc. EN 61326-1: 2006  
 EN 61326-2-3: 2006  
 EN 61000-3-2: 2006  
 EN 61000-3-3: 1995+A1+A2

## HAZARDOUS AREA SPECIFICATIONS ATEX

### Remote detector RCCS30 ... 39/XR (option /KS1):

- KEMA 01ATEX 1075 X
- Intrinsically safe
- II 2G Ex ib IIB/IIC T1 ... T6
- II 2D Ex ibD 21 IP6x Txxx (xxx = max. surface temperature see below)
- Max. surface temperature :
  - Standard : 150°C (302°F)
  - /MT : 220°C (428°F)
  - /HT : 350°C (662°F)
- Degree of protection : IP67
- Ambient humidity : 0 to 95% RH
- Ambient temperature range
  - Standard and option /MT : -50°C to +80°C (-58° to 176°F)
  - Option /HT (process temperature < 280°C (536°F) : -50°C to +65°C (-58° to 149°F)
  - Option /HT (process temperature < 350°C (662°F) : -50°C to +55°C (-58° to 131°F)
- Process temperature limits :
  - Standard : -50°C to 150°C (-58° to 302°F)
  - Option /MT: : -50°C to 220°C (-58° to 428°F)
  - Option /HT : 0°C to 350°C (32° to 662°F)
- Heat carrier fluid temperature limits
  - Standard : -50°C to 150°C (-58° to 302°F)
  - Option /MT: : -50°C to 220°C (-58° to 428°F)
  - Option /HT : 0°C to 350°C (32° to 662°F)

### Remote converter RCCF31 (option /KF1) :

- KEMA 02ATEX 2183 X
- Flame proof with intrinsic safe connection to detector (ib)
- II 2G Ex d(e) [ib] IIC T6
- II 2G Ex d(e) [ib] IIB T6 with option /HP
- II 2D Ex tD [ibD] A21 IP6x T70°C (158°F)
- Max. surface temperature : 70°C (158°F)
- Degree of protection : IP67
- Power supply : 90 to 250 V AC, 50/60 Hz or 20.5 to 28.8 V DC
- Power consumption : max. 25 VA / 10 W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range : -20°C to +50°C (-4°F to 122°F)

**Remote converter RCCF31 (option /KF2) :**

- KEMA 02ATEX 2183 X
- Flame proof with intrinsic safe connection to detector (ib)
- Additional intrinsic safe outputs.
- II 2G Ex d(e) [ia] [ib] IIC T6
- II 2G Ex d(e) [ia] [ib] IIB T6 with option /HP  
Protection [ia] refers to the intrinsic safe outputs.  
Protection [ib] refers to the connection to the detector.
- II 2D Ex tD [ibD] A21 IP6x T70°C (158°F)
- Max. surface temperature : 70°C (158°F)
- Degree of protection : IP67
- Power supply : 90 to 250 V AC, 50/60 Hz or  
20.5 to 28.8 V DC
- Power consumption : max. 25VA / 10W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range : -20°C to +50°C (-4°F to 122°F)

**Remote converter RCCR31 (option /KS1) :**

- KEMA 02ATEX 2183 X
- Associated apparatus with intrinsic safe connection to detector (ib)
- II (2)G [Ex ib] IIC
- II (2)G [Ex ib] IIB with option /HP
- II (2)D [Ex ibD]
- Power supply : 90 to 250 V AC, 50/60 Hz or  
20.5 to 28.8 V DC
- Power consumption : max. 25 VA / 10 W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range : -20°C to +50°C (-4°F to 122°F)

**WARNING**

Remote rack-mount converter RCCR31 must be installed in safe area !

**Integral type RCCT34 ... 39/XR (option /KF1) :**

- KEMA 02ATEX 2183 X
- Flame proof with intrinsic safe connection to detector (ib)
- II 2G Ex d(e) [ib] IIC T6 ... T3
- II 2G Ex d(e) [ib] IIB T6 ... T3 with option /HP
- II 2D Ex tD A21 IP6x T150°C (302°F)
- Max. surface temperature : 150°C (302°F)
- Degree of protection : IP67
- Power supply : 90 to 250V AC, 50/60 Hz or  
20.5 to 28.8 V DC
- Power consumption : max. 25V A / 10 W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range : -20°C to +50°C (-4°F to -122°F)

**Integral type RCCT34 ... 39/XR (option /KF2) :**

- KEMA 02ATEX 2183 X
- Flame proof with intrinsic safe connection to detector (ib)
- Additional intrinsic safe outputs.
- II 2G Ex d(e) [ia] [ib] IIC T6 ... T3
- II 2G Ex d(e) [ia] [ib] IIB T6 ... T3 with option /HP  
Protection [ia] refers to the intrinsic safe outputs.  
Protection [ib] refers to the connection to the detector.
- II 2D Ex tD A21 IP6x T150°C (304°F)
- Max. surface temperature : 150°C (304°F)
- Degree of protection : IP67
- Power supply : 90 to 250V AC, 50/60 Hz or  
20.5 to 28.8V DC
- Power consumption : max. 25 VA / 10 W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range : -20°C to +50°C (-4°F to -122°F)

**Electrical data Remote detector RCCS30 ... 33 :**

- Driving circuit : terminals D+ and D  
Ex ib IIC :  $U_i = 16 \text{ V}$ ;  $I_i = 53 \text{ mA}$ ;  $P_i = 0.212 \text{ W}$   
 $L_i = 4.2 \text{ mH}$ ;  $C_i = \text{negligible small}$
- Ex ib IIB :  $U_i = 16 \text{ V}$ ;  $I_i = 153 \text{ mA}$ ;  $P_i = 0.612 \text{ W}$   
 $L_i = 4.2 \text{ mH}$ ;  $C_i = \text{negligible small}$
- Sensor circuits: terminals S1+ and S1- or S2+ and S2-  
Ex ib IIC :  $U_i = 16 \text{ V}$ ;  $I_i = 80 \text{ mA}$ ;  $P_i = 0.32 \text{ W}$   
 $L_i = 4.2 \text{ mH}$ ;  $C_i = \text{negligible small}$
- Temperature sensor circuit : terminals TP1, TP2, TP3  
Ex ib IIC :  $U_i = 16 \text{ V}$ ;  $I_i = 50 \text{ mA}$ ;  $P_i = 0.2 \text{ W}$   
 $L_i = \text{negligible small}$ ;  $C_i = \text{negligible small}$

**Electrical data Remote detector RCCS34 ... 39/XR :**

- Driving circuit : terminals D+ and D  
Ex ib IIC :  $U_i = 16 \text{ V}$ ;  $I_i = 53 \text{ mA}$ ;  $P_i = 0.212 \text{ W}$   
 $L_i = 3.2 \text{ mH}$ ;  $C_i = \text{negligible small}$
- Ex ib IIB :  $U_i = 16 \text{ V}$ ;  $I_i = 153 \text{ mA}$ ;  $P_i = 0.612 \text{ W}$   
 $L_i = 3.2 \text{ mH}$ ;  $C_i = \text{negligible small}$
- Sensor circuits: terminals S1+ and S1- or S2+ and S2-  
Ex ib IIC :  $U_i = 16 \text{ V}$ ;  $I_i = 80 \text{ mA}$ ;  $P_i = 0.32 \text{ W}$   
 $L_i = 2.1 \text{ mH}$ ;  $C_i = \text{negligible small}$
- Temperature sensor circuit : terminals TP1, TP2, TP3  
Ex ib IIC :  $U_i = 16 \text{ V}$ ;  $I_i = 50 \text{ mA}$ ;  $P_i = 0.2 \text{ W}$   
 $L_i = \text{negligible small}$ ;  $C_i = \text{negligible small}$

**Electrical data Remote converter RCCF31, RCCR31 and converter of Integral type RCCT3 :**

- Driving circuit : terminals D+ / D-  
Ex [ib] IIC :  $U_o = 14.5 \text{ V}$ ;  $I_o = 47 \text{ mA}$ ;  $P_o = 0.171 \text{ W}$   
 $L_o = 15 \text{ mH}$ ;  $C_o = 0.65 \mu\text{F}$
- Ex [ib] IIB :  $U_o = 11.7 \text{ V}$ ;  $I_o = 124 \text{ mA}$ ;  $P_o = 0.363 \text{ W}$   
 $L_o = 8 \text{ mH}$ ;  $C_o = 10.3 \mu\text{F}$
- Sensor circuits: terminals S1+/ S1- or S2+ / S2-  
Ex [ib] IIB/IIC :  $U_o = 14.5 \text{ V}$ ;  $I_o = 47 \text{ mA}$ ;  $P_o = 0.171 \text{ W}$   
Ex [ib] IIC :  $L_o = 15 \text{ mH}$ ;  $C_o = 0.65 \mu\text{F}$   
Ex [ib] IIB :  $L_o = 60 \text{ mH}$ ;  $C_o = 4.07 \mu\text{F}$
- Temperature sensor circuit : terminals TP1, TP2, TP3  
Ex [ib] IIB/IIC :  $U_o = 13.3 \text{ V}$ ;  $I_o = 40 \text{ mA}$ ;  $P_o = 0.133 \text{ W}$   
Ex [ib] IIC :  $L_o = 20 \text{ mH}$ ;  $C_o = 0.91 \mu\text{F}$   
Ex [ib] IIB :  $L_o = 80 \text{ mH}$ ;  $C_o = 5.6 \mu\text{F}$
- Current output (only option /KF2) :  
Ex [ia] IIC :  $U_i = 30 \text{ V}$ ;  $I_i = 165 \text{ mA}$ ;  $P_i = 1.25 \text{ W}$   
 $L_i = \text{negligible small}$ ;  $C_i = 6.9 \text{ nF}$
- Pulse output (only option /KF2) :  
Ex [ia] IIC :  $U_i = 30 \text{ V}$ ;  $I_i = 100 \text{ mA}$ ;  $P_i = 0.75 \text{ W}$   
 $L_i = \text{negligible small}$ ;  $C_i = 4.5 \text{ nF}$

Temperature classification see table 7.

**INMETRO APPROVAL (For Brazil)**

RCCS3x with option /US1.  
RCCT3x with options /UF1 ... /UF2 same as ATEX /KF1 ... /KF2  
RCCF31 with options /UF1 ... /UF2 same as ATEX /KF1 ... /KF2  
RCCR31 with option /US1 same as ATEX /KS1  
Same parameters and specifications as ATEX approval.

**FM (For USA and Canada)****Remote detector RCCS30 ... 39/XR (option /FS1) :**

- Intrinsically safe
- AEx ia IIC, Class 1, Zone 0
- IS Class I, Division 1, Groups A, B, C, D T6
- DIP Class II / III, Division 1, Groups E, F, G
- IP67 / NEMA 4X
- Ambient temperature range : -50°C to +80°C (-58°F to 176°F)

**Remote converter RCCF31 (option /FF1) :**

- Housing explosion proof
- Provides intrinsically safe detector circuits
- AEx d [ia] IIC, Class I, Zone 1, T6
- AEx d [ia] IIB, Class I, Zone 1, T6 with option /HP
- Class I, Division 1, Groups A,B,C,D
- Class I, Division 1, Groups C,D with option /HP
- Class II / III, Division 1, Groups E,F,G
- AIS Class I / II / III, Division 1, Groups A,B,C,D,E,F,G
- AIS Class I / II / III, Division 1, Groups C,D,E,F,G with /HP
- IP67 / NEMA 4X
- Ambient temperature range : -40°C to +50°C  
(-58°F to 176°F)

**Remote converter RCCR31 (option /FS1) :**

- Intrinsic safe associated apparatus
- Provides intrinsically safe detector circuits
- [AEx ia] IIC, Class I, Zone 1
- [AEx ia] IIB, Class I, Zone 1, T6 with option /HP
- AIS Class I, Division 1, Groups A,B,C,D
- AIS Class I, Division 1, Groups C,D with option /HP
- Ambient temperature range : -40°C to +50°C  
(-40°F to +122°F)

**Integral type RCCT34 ... 39/XR (option /FF1) :**

- Housing explosion proof
- AEx d [ia] IIC, Class I, Zone 1, T6
- AEx d [ia] IIB, Class I, Zone 1, T6 with option /HP
- Class I, Division 1, Groups A,B,C,D
- Class I, Division 1, Groups C,D with option /HP
- Class II / III, Division 1, Groups E,F,G
- IP67 / NEMA 4X
- Ambient temperature range : -40°C to +50°C  
(-40°F to +122°F)

**Process temperature limits :**

- Standard : -50°C to 150°C (-58°F to 302°F)
- with option /MT : -50°C to 220°C (-58°F to 428°F)
- with option /HT : 0°C to 350°C (32°F to 662°F)

**Heat carrier fluid temperature limits :**

- Standard : -50°C to 150°C (-58°F to 302°F)
- with option /MT : -50°C to 220°C (-58°F to 428°F)
- with option /HT : 0°C to 350°C (32°F to 662°F)

**Electrical data Remote converter RCCF31, RCCR31 and converter of Integral type RCCT3 :**

- Driving circuit : terminals D+ / D-  
U<sub>o</sub> = 14.5 V; I<sub>o</sub> = 47 mA; P<sub>o</sub> = 0.171 W  
L<sub>o</sub> = 15 mH; C<sub>o</sub> = 0.65 μF
- Driving circuit : terminals D+ / D- with option /HP  
U<sub>o</sub> = 11.7 V; I<sub>o</sub> = 124 mA; P<sub>o</sub> = 0.363 W  
L<sub>o</sub> = 8 mH; C<sub>o</sub> = 10.3 μF
- Sensor circuits: terminals S1+ / S1- or S2+ / S2-  
U<sub>o</sub> = 14.5 V; I<sub>o</sub> = 47 mA; P<sub>o</sub> = 0.363 W  
L<sub>o</sub> = 15 mH; C<sub>o</sub> = 0.65 μF
- Temperature sensor circuit : terminals TP1, TP2, TP3  
U<sub>o</sub> = 13.3 V; I<sub>o</sub> = 40 mA; P<sub>o</sub> = 0.133 W  
L<sub>o</sub> = 20 mH; C<sub>o</sub> = 0.91 μF

**Electrical data Remote detector RCCS30 ... 33 :**

- Driving circuit : terminals D+ and D  
Groups A-D: U<sub>i</sub> = 16 V; I<sub>i</sub> = 53 mA; P<sub>i</sub> = 0.212 W  
L<sub>i</sub> = 4.2 mH; C<sub>i</sub> = negligible small  
Groups C,D: U<sub>i</sub> = 16 V; I<sub>i</sub> = 153 mA; P<sub>i</sub> = 0.612 W  
L<sub>i</sub> = 4.2 mH; C<sub>i</sub> = negligible small
- Sensor circuits: terminals S1+ and S1- or S2+ and S2-  
U<sub>i</sub> = 16 V; I<sub>i</sub> = 80 mA; P<sub>i</sub> = 0.32 W  
L<sub>i</sub> = 4.2 mH; C<sub>i</sub> = negligible small

- Temperature sensor circuit : terminals TP1, TP2, TP3  
U<sub>i</sub> = 16 V; I<sub>i</sub> = 50 mA; P<sub>i</sub> = 0.2 W  
L<sub>i</sub> = negligible small; C<sub>i</sub> = negligible small

**Electrical data Remote detector RCCS34 ... 39/XR :**

- Driving circuit : terminals D+ and D  
Groups A-D: U<sub>i</sub> = 16 V; I<sub>i</sub> = 53 mA; P<sub>i</sub> = 0.212 W  
L<sub>i</sub> = 3.2 mH; C<sub>i</sub> = negligible small  
Groups C,D: U<sub>i</sub> = 16 V; I<sub>i</sub> = 153 mA; P<sub>i</sub> = 0.612 W  
L<sub>i</sub> = 3.2 mH; C<sub>i</sub> = negligible small
- Sensor circuits: terminals S1+ and S1- or S2+ and S2-  
U<sub>i</sub> = 16 V; I<sub>i</sub> = 80 mA; P<sub>i</sub> = 0.32 W  
L<sub>i</sub> = 2.1 mH; C<sub>i</sub> = negligible small
- Temperature sensor circuit : terminals TP1, TP2, TP3  
U<sub>i</sub> = 16 V; I<sub>i</sub> = 50 mA; P<sub>i</sub> = 0.2 W  
L<sub>i</sub> = negligible small; C<sub>i</sub> = negligible small

The remote converter RCCF31 has a T6 temperature class rating for operation at ambient temperature up to +50°C (+122°F).

Special conditions :

- ROTAMASS with FM approval is only available with ANSI 1/2" NPT cable conduit connection "A".
- The flowmeter must be connected to the potential equalization system.
- For AC-version maximum power supply is 250V AC.
- For remote type the maximum cable length is 50m (164ft).
- For remote type at ambient temperature up to 50°C (122°F) use remote cable RCCY031 or RCCY032.
- For remote type at ambient temperature from 50°C (122°F) up to 80°C (176°F) use remote cable RCCY033 or RCCY034.
- Use conduit seals within 18 inches for power supply- and IO- cable entries at RCCT3 / RCCF31.

Temperature classification see table 7.

**GOST APPROVAL**

Rota Yokogawa has the "Pattern Approval Certificate of Measuring Instruments" which allows to export the instrument to Russia, Kazakhstan, Uzbekistan and other CIS countries. Furthermore ROTAMASS is RTN (GGTN) approved for installation in hazardous areas. For the export of ROTAMASS to CIS countries please contact your Yokogawa representative.

**IECEX APPROVAL**

Certificate: IECEX KEM 06.00

Remote detector RCCS30 ... 39/XR (option /ES1):

- Intrinsically safe
- II 2G Ex ib IIB/IIC T6
- Standard : Ex ibD 21 IP6x T150°C (302°F)
- Option /MT : Ex ibD 21 IP6x T220°C (468°F)
- Option /HT : Ex ibD 21 IP6x T350°C (662°F)
- Max. surface temperature :
  - Standard : 150°C (302°F)
  - /MT : 220°C (468°F)
  - /HT : 350°C (662°F)
- Degree of protection : IP67
- Ambient humidity : 0 to 95% RH
- Ambient temperature range
  - Standard and option /MT : -50°C to +80°C (-58°F to 176°F)
- Option /HT (process temperature < 280°C (536°F)
  - : -50°C to +65°C (-58°F to 149°F)
- Option /HT (process temperature < 350°C (662°F)
  - : -50°C to +55°C (-58°F to 131°F)
- Process temperature limits :
  - Standard : -50°C to 150°C (-58°F to 302°F)
  - Option /MT: : -50°C to 220°C (-58°F to 428°F)
  - Option /HT : 0°C to 350°C (32°F to 662°F)
- Heat carrier fluid temperature limits :
  - Standard : -50°C to 150°C (-58°F to 302°F)
  - Option /MT: : -50°C to 220°C (-58°F to 428°F)
  - Option /HT : 0°C to 350°C (32°F to 662°F)

**Remote converter RCCF31 (option /EF1) :**

- Explosion proof with intrinsic safe connection to detector (ib)
- II 2G Ex d(e) [ib] IIC T6
- II 2G Ex d(e) [ib] IIB T6 with option /HP
- II 2D Ex tD [ibD] A21 IP6x T70°C (158°F)
- Max. surface temperature : 70°C (158°F)
- Degree of protection : IP67
- Power supply : 90 to 250V AC, 50/60 Hz or 20.5 to 28.8V DC
- Power consumption : max. 25VA / 10W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range : -20°C to +50°C (-4°F to 122°F)

**Remote converter RCCF31 (option /EF2) :**

- KEMA 02ATEX 2183 X
- Explosion proof with intrinsic safe connection to detector (ib)
- Additional intrinsic safe outputs.
- II 2G Ex d(e) [ia] [ib] IIC T6
- II 2G Ex d(e) [ia] [ib] IIB T6 with option /HP
- Protection [ia] refers to the intrinsic safe outputs.
- Protection [ib] refers to the connection to the detector.
- II 2D Ex tD [ibD] A21 IP6x T70°C (158°F)
- Max. surface temperature : 70°C (158°F)
- Degree of protection : IP67
- Power supply : 90 to 250V AC, 50/60 Hz or 20.5 to 28.8V DC
- Power consumption : max. 25VA / 10W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range : -20°C to +50°C (-4°F to 122°F)

**Remote converter RCCR31 (option /ES1) :**

- Associated apparatus with intrinsic safe connection to detector (ib)
- II (2)G [Ex ib] IIC
- II (2)G [Ex ib] IIB with option /HP
- II (2)D [Ex ibD]
- Power supply : 90 to 250 V AC, 50/60 Hz or 20.5 to 28.8 V DC
- Power consumption : max. 25 VA / 10 W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range : -20°C to +50°C (-4°F to 122°F)

**WARNING**

Remote rack-mount converter RCCR31 must be installed in safe area !

**Integral type RCCT34 ... 39/XR (option /EF1) :**

- Explosion proof with intrinsic safe connection to detector (ib)
- II 2G Ex d(e) [ib] IIC T6 ... T3
- II 2G Ex d(e) [ib] IIB T6 ... T3 with option /HP
- II 2D Ex tD A21 IP6x T150°C (302°F)
- Max. surface temperature : 150°C (302°F)
- Degree of protection : IP67
- Power supply : 90 to 250 V AC, 50/60 Hz or 20.5 to 28.8 V DC
- Power consumption : max. 25 VA / 10 W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range : -20°C to +50°C (-4°F to 122°F)

**Integral type RCCT34 ... 39/XR (option /EF2) :**

- Flame proof with intrinsic safe connection to detector (ib)
- Additional intrinsic safe outputs.
- II 2G Ex d(e) [ia] [ib] IIC T6 ... T3
- II 2G Ex d(e) [ia] [ib] IIB T6 ... T3 with option /HP
- Protection [ia] refers to the intrinsic safe outputs.
- Protection [ib] refers to the connection to the detector.
- II 2D Ex tD A21 IP6x T150°C (302°F)
- Max. surface temperature : 150°C (302°F)
- Degree of protection : IP67
- Power supply : 90 to 250 V AC, 50/60 Hz or 20.5 to 28.8 V DC
- Power consumption : max. 25 VA / 10 W
- Ambient humidity : 0 to 95% RH
- Ambient temperature range : -20°C to +50°C (-4°F to 122°F)

**Electrical data Remote converter RCCF31, RCCR31 and converter of Integral type RCCT3 :**

- Driving circuit : terminals D+ / D-
  - Ex [ib] IIC : U<sub>o</sub> = 14.5 V; I<sub>o</sub> = 47 mA; P<sub>o</sub> = 0.171 W
  - Lo = 15 mH; Co = 0.65 μF
  - Ex [ib] IIB : U<sub>o</sub> = 11.7 V; I<sub>o</sub> = 124 mA; P<sub>o</sub> = 0.363 W
  - Lo = 8 mH; Co = 10.3 μF
- Sensor circuits: terminals S1+ / S1- or S2+ / S2-
  - Ex [ib] IIB/IIC : U<sub>o</sub> = 14.5 V; I<sub>o</sub> = 47 mA; P<sub>o</sub> = 0.171 W
  - Ex [ib] IIC : Lo = 15 mH; Co = 0.65 μF
  - Ex [ib] IIB : Lo = 60 mH; Co = 4.07 μF
- Temperature sensor circuit : terminals TP1, TP2, TP3
  - Ex [ib] IIB/IIC : U<sub>o</sub> = 13.3 V; I<sub>o</sub> = 40 mA; P<sub>o</sub> = 0.133 W
  - Ex [ib] IIC : Lo = 20 mH; Co = 0.91 μF
  - Ex [ib] IIB : Lo = 80 mH; Co = 5.6 μF
- Current output (only option /EF2) :
  - Ex [ia] IIC : U<sub>i</sub> = 30 V; I<sub>i</sub> = 165 mA; P<sub>i</sub> = 1.25 W
  - Li = negligible small; Ci = 6.9 nF
- Pulse output (only option /EF2) :
  - Ex [ia] IIC : U<sub>i</sub> = 30 V; I<sub>i</sub> = 100 mA; P<sub>i</sub> = 0.75 W
  - Li = negligible small; Ci = 4.5 nF

**Electrical data Remote detector RCCS30 ... 33:**

- Driving circuit : terminals D+ / D-  
Ex ib IIC :  $U_i = 16\text{ V}$ ;  $I_i = 53\text{ mA}$ ;  $P_i = 0.212\text{ W}$   
 $L_i = 4.2\text{ mH}$ ;  $C_i = \text{negligible small}$
- Ex ib IIB :  $U_i = 16\text{ V}$ ;  $I_i = 153\text{ mA}$ ;  $P_i = 0.612\text{ W}$   
 $L_i = 4.2\text{ mH}$ ;  $C_i = \text{negligible small}$
- Sensor circuits: terminals S1+ / S1- or S2+ / S2-  
Ex ib IIC :  $U_i = 16\text{ V}$ ;  $I_i = 80\text{ mA}$ ;  $P_i = 0.32\text{ W}$   
 $L_i = 4.2\text{ mH}$ ;  $C_i = \text{negligible small}$
- Temperature sensor circuit : terminals TP1, TP2, TP3  
Ex ib IIC :  $U_i = 16\text{ V}$ ;  $I_i = 50\text{ mA}$ ;  $P_i = 0.2\text{ W}$   
 $L_i = \text{negligible small}$ ;  
 $C_i = \text{negligible small}$

**Electrical data Remote detector RCCS34 ... 39/XR:**

- Driving circuit : terminals D+ / D-  
Ex ib IIC :  $U_i = 16\text{ V}$ ;  $I_i = 53\text{ mA}$ ;  $P_i = 0.212\text{ W}$   
 $L_i = 3.2\text{ mH}$ ;  $C_i = \text{negligible small}$
- Ex ib IIB :  $U_i = 16\text{ V}$ ;  $I_i = 153\text{ mA}$ ;  $P_i = 0.612\text{ W}$   
 $L_i = 3.2\text{ mH}$ ;  $C_i = \text{negligible small}$
- Sensor circuits: terminals S1+ / S1- or S2+ / S2-  
Ex ib IIC :  $U_i = 16\text{ V}$ ;  $I_i = 80\text{ mA}$ ;  $P_i = 0.32\text{ W}$   
 $L_i = 2.1\text{ mH}$ ;  $C_i = \text{negligible small}$
- Temperature sensor circuit : terminals TP1, TP2, TP3  
Ex ib IIC :  $U_i = 16\text{ V}$ ;  $I_i = 50\text{ mA}$ ;  $P_i = 0.2\text{ W}$   
 $L_i = \text{negligible small}$ ;  
 $C_i = \text{negligible small}$

Temperature classification see table 7.

**PRESSURE LOSS**

Pressure loss depends on velocity, viscosity and density of the fluid. For newtonian fluids the pressure loss is shown in table 8 (1 kg/l, 1 mPas).

Table 8: Pressure loss

Type		RCCS30	RCCS31	RCCS32	RCCS33
Q <sub>max</sub>	bar	4.45	2.72	2.34	2.50
	psi	64.54	39.45	33.94	36.26
Q <sub>nom</sub>	bar	1.11	0.97	1.00	1.01
	psi	16.10	14.07	14.50	14.65

Type		RCCx34	RCCx36	RCCx38	RCCx39	RCCx39 /IR	RCCx39 /XR
Q <sub>max</sub>	bar	2.50	3.01	3.58	2.35	1.40	1.42
	psi	36.26	43.66	51.92	34.08	20.31	20.60
Q <sub>nom</sub>	bar	0.98	0.95	0.97	0.98	1.00	1.04
	psi	14.21	13.78	14.07	14.21	14.50	15.08

## NOTE :

- For correct pressure loss determination please use the Yokogawa sizing program.
- The pressure losses are valid for constant flows. Pulsating flow causes a considerably higher pressure loss on average.

Table 7 : Temperature classification for ATEX, FM, IECEx and INMETRO certified flowmeter

Temp. class	RCCS30 to RCCS33 without insulation		RCCS30 to RCCS33 with factory insulation	
	Max. ambient temperature	Max. process temperature	Max. ambient temperature	Max. process temperature
T6	50°C (122°F)	60°C (140°F)	60°C (140°F)	60°C (140°F)
T5	50°C (122°F)	80°C (176°F)	80°C (176°F)	90°C (194°F)
T4	80°C (176°F) 50°C (122°F)	100°C (212°F) 120°C (248°F)	80°C (176°F)	130°C (266°F)
T3	80°C (176°F)	150°C (302°F)	80°C (176°F)	150°C (302°F)
T2	80°C (176°F)	150°C (302°F)	80°C (176°F)	150°C (302°F)

Temp. class	RCCS34 to RCCS39/XR without insulation		RCCS34 to RCCS39/XR with factory insulation		RCCT34 to RCCT39/XR	
	Max. ambient temperature	Max. process temperature	Max. ambient temperature	Max. process temperature	Max. ambient temperature	Max. process temperature
T6	40°C (104°F)	40°C (104°F)	65°C (149°F)	65°C (149°F)	50°C (122°F)	65°C (149°F)
T5	55°C (131°F)	55°C (131°F)	75°C (167°F)	75°C (167°F)	50°C (122°F)	80°C (176°F)
T4	80°C (176°F) 40°C (104°F)	100°C (212°F) 120°C (248°F)	70°C (158°F)	115°C (239°F)	50°C (122°F)	115°C (239°F)
T3	80°C (176°F) 40°C (104°F)	160°C (320°F) 180°C (356°F)	70°C (158°F)	180°C (356°F)	50°C (122°F)	150°C (302°F)
T2	80°C (176°F)	220°C (428°F)	65°C (149°F)	275°C (527°F)		
T1			45°C (113°F)	350°C (662°F)		

## PLANNING AND INSTALLATION HINTS

### Design Limits

It is the responsibility of the user to use the instrument within the given design limits. Erosion and corrosion influence the accuracy and may restrict the temperature / pressure limits. Therefore corrosion and erosion should be avoided.

### Installation

The flowmeter can be installed vertically, horizontally or in any other position, as long as the measuring tubes are completely filled with the measured liquid during measurement.

### Redundant installation

If two flowmeters of the same size are installed in series mutual interference called cross talk may take place. Cross talk occurs due to the fact that both meters have the same resonance frequency. If serial installation is planned please contact your Yokogawa representative who can ensure that a frequency adjustment is made to one of the meters at the factory.

### Sizing

The measuring range and accuracy are virtually independent of fluid conditions and size of the connecting pipe. Select a suitable nominal size from pressure loss calculation. Check whether the measuring range and accuracy at minimal flow fit the application. The calculations of the pressure loss are based on Newtonian fluids. For correct calculation of the pressure drop use the ROTAMASS Sizing software DUREP V which is part of the Yokogawa Flow Configurator.

### Sanitary Applications

For sanitary applications select process connection S2, S4 or S8. The wetted surface will be  $Ra \leq 1.6\mu\text{m}$  ( $63\mu\text{in}$ ). However, if option /SFx is selected the surface roughness will be  $Ra < 0.8\mu\text{m}$  ( $32\mu\text{in}$ ) and with /SF2 a certificate with a 3- point roughness measurement is delivered. The EHEDG certificate shows that ROTAMASS conforms to the EHEDG criteria regarding the capability to be cleaned by a CIP process. The evaluation does not include the process connections and seals.

### Cavitation

To avoid cavitation keep the back pressure of the fluid sufficiently above the vapor pressure of the fluid. For low viscous fluids following condition should be fulfilled at the given temperature:

$$p_{\text{back}} > p_{\text{vapor}} + 0.7 \cdot \Delta p$$

With  $\Delta p$  = pressure loss (e.g. given by the sizing program)

### Long Term Stability

To get stable deflection of the tubes by the coriolis forces the stiffness and therefore the wall thickness has to be kept constant during measuring. With corrosion or erosion the meter factor is drifting with time and recalibration is necessary. Select the suitable resistant tube material for the process!

### Recalibration Service

Yokogawa offers via its European flow centre (Rota Yokogawa, Germany) full recalibration service, if necessary with a certificate traceable to German national standards. Please contact your Yokogawa affiliate or directly Rota Yokogawa, Germany.

### Heat tracing and insulation

Basically the detector can be insulated by the customer. The converter should not be exceeded more than  $50^{\circ}\text{C}$  ( $122^{\circ}\text{F}$ ). Therefore never insulate the converter and keep the neck free from insulation too. To be sure not to overheat the connection box choose one of /Tx options (insulation or heat tracing from Yokogawa). For temperatures between  $150^{\circ}\text{C}$  ( $302^{\circ}\text{F}$ ) and  $230^{\circ}\text{C}$  ( $446^{\circ}\text{F}$ ) choose /MT option and remote installation. For low temperature fluids ask for special insulation.

### Installation above $100^{\circ}\text{C}$ ( $212^{\circ}\text{F}$ ) process temperature

To provide enough cooling the instrument should be installed vertically or horizontally with the converter down. This is recommended for size RCCT/S36 and larger without /Tx option.

### Installation below $0^{\circ}\text{C}$ ( $32^{\circ}\text{F}$ ) process temperature

The detector can be insulated to prevent ice capping either by the customer or by the manufacturer. Ask your Yokogawa representative for special insulation. If the customer wants to insulate by themselves a closed cell foam as insulation material is recommended to avoid water siphon. In this case option /S2 should be selected. For temperatures below  $-70^{\circ}\text{C}$  ( $-94^{\circ}\text{F}$ ) option /LT is recommended (on request).

### Zero adjustment function

Zero point can be adjusted either by setting the switches on display or with the HART communication or with status input when the fluid is stopped and the detector filled. To ensure no flow conditions isolation valves should be installed. To achieve the specified accuracy a zero should be performed at process conditions (temp., pressure).

### Pressure / Temperature dependencies of process connections

See also process pressure limits in chapter "Normal operation conditions".

### Concentration measurement for liquids

The Standard Concentration Measurement (option /CST) is suitable for concentration measurement of emulsions or suspensions, where the density of the solid is assumed to be fix. It can also be used for (mainly low concentration) solutions if the two fluids are not strongly interacting. The density change of the liquid components due to temperature can normally be described with a linear or quadratic function with very high accuracy within the desired measurement range. The coefficients of these function (linear and quadratic thermal expansion coefficients) must be either known or have to be determined prior to using this function.

For interacting liquids the Advanced Concentration Measurement options should be used, these options can be ordered using the appropriate /Cxx concentration measurement option. For more information please see TI 01R04B04-04E-E "Concentration Measurement with ROTAMASS".

### Rupture disk

The rupture disk is used as annunciation method in the case of tube rupture preferable for high pressure gas service.

Practically a tube rupture of ROTAMASS is not known to the manufacturer. For large sizes it cannot be expected that the full line pressure can be released via the rupture disk. If this is requested please contact Yokogawa for a special execution.

### Density measurement

We offer 3 levels of density measurement. The standard adjustment (also /K4) delivers an accuracy up to 0.001 g/cm<sup>3</sup>(0.06 lb/ft<sup>3</sup>), if the fluid density is around 1 kg/l. However, at elevated temperatures the density error may increase. For option /K4 the instrument is preheated ensuring long term stability. However, if high density stability is needed at high temperatures option /HT is recommended. Option /K6 includes preheating, a full calibration at 3 different densities, increased temperature measurement specification and individual adjustment of the fluid temperature dependency. For more information please see TI 01R04B04-05E "Density Measurement with ROTAMASS".

Option	Accuracy	Certificate	Description	Application
Standard	± 0.0015 g/cm <sup>3</sup> to ± 0.008 g/cm <sup>3</sup>	Standard (mass flow) factory calibration certificate	- Standard adjustment with water and air - Density constants given in mass flow certificate	- Process medium and environment are approximately at room temperature, the density range is 0.9 kg/l to 1.1 kg/l (0.008lb/gal to 0.009lb/gal)
	±0.09lb/ft <sup>3</sup> to 0.50lb/ft <sup>3</sup>			
Option /K4	± 0.001 g/cm <sup>3</sup>	Standard (mass flow) factory calibration certificate	- Thermal treatment of the sensor and special hardware design - Standard adjustment with water and air - Density constants given in mass flow certificate	- Improved volume flow accuracy - Process medium up to 150°C (302°F), for higher temperature select option /HT - Density range is 0.9 kg/l to 1.1 kg/l (0.008lb/gal to 0.009lb/gal)
	±0.06lb/ft <sup>3</sup>			
Option /K6	± 0.0005 g/cm <sup>3</sup>	Separate factory density calibration certificate	- Thermal treatment of the sensor and special hardware design - Density calibration with 3 different liquids - Individual adjustment of the fluid temperature dependency	- Density and concentration measurement in addition to the mass flow: - Process medium up to 150°C (302°F), for higher temperature select option /HT - Density range 0.3 kg/l to 2 kg/l (0.002lb/gal to 0.017lb/gal) - Best volume flow accuracy
	±0.031lb/ft <sup>3</sup>			

### Explosion proof concept and option /HP

The detector is intrinsically safe, the converter flame (explosion) proof (RCCF31) or intrinsically safe associated apparatus (RCCR31). The driving power from converter to detector is limited and protected by a barrier, which is part of the converter. The barrier is protecting the detector either for gas group IIC or IIB (option /HP). With option /HP the detector driving power is higher which is benefit to 2 phase flow. This is also true for non hazardous applications. Option /KF2 delivers one passive intrinsic safe current and one pulse output, however the converter is flame (explosion) proof.

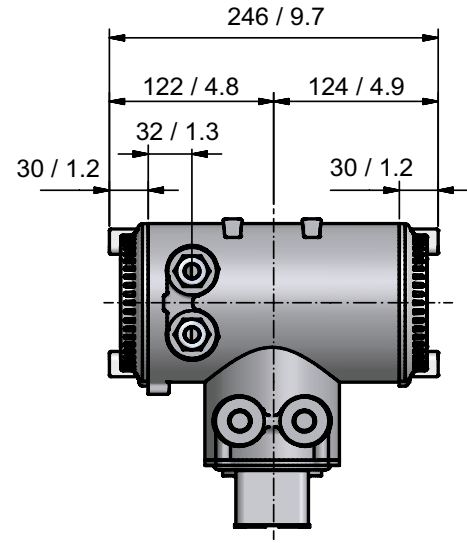
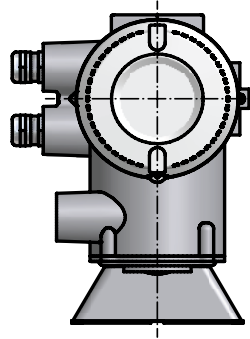
Type of process connection <sup>1)</sup>		Process Temperature							
		RT <sup>2)</sup>	50°C	100°C	150°C	200°C	250°C	300°C	350°C
A1	Flange acc. ASME B16.5 Class 150	15.9 bar	15.3 bar	13.2 bar	12.0 bar	11.0 bar	10.2 bar	9.7 bar	8.4 bar
		230 psi	222 psi	191 psi	174 psi	159 psi	148 psi	141 psi	122 psi
A2	Flange acc. ASME B16.5 Class 300	41.4 bar	40.0 bar	34.5 bar	31.2 bar	28.7 bar	26.7 bar	25.2 bar	24.0 bar
		600 psi	580 psi	500 psi	453 psi	416 psi	387 psi	366 psi	348 psi
A3	Flange acc. ASME B16.5 Class 600	82.7 bar	80.0 bar	69.9 bar	62.8 bar	58.3 bar	54.9 bar	52.1 bar	50.1 bar
		1199 psi	1160 psi	1014 psi	910 psi	845 psi	796 psi	754 psi	725 psi
A4	Flange acc. ASME B16.5 Class 900	124.1 bar	120.0 bar	104.4 bar	94.2 bar	87.5 bar	82.4 bar	78.2 bar	75.2 bar
		1798 psi	1740 psi	1508 psi	1363 psi	1261 psi	1189 psi	1131 psi	1087 psi
A5	Flange acc. ASME B16.5 Class 1500	206.8 bar	200.1 bar	173.9 bar	157.0 bar	145.8	137.3	130.3 bar	125.4 bar
		2987 psi	2900 psi	2509 psi	2277 psi	2103 psi	1987 psi	1885 psi	1812 psi
D2	Flange acc. EN 1092-1 PN Class 16	16 bar	15.6 bar	14.2 bar	12.8 bar	11.7 bar	10.9 psi	10.3 bar	9.9 bar
		232 psi	226 psi	205 psi	185 psi	169 psi	158 psi	149 psi	143 psi
D4	Flange acc. EN 1092-1 PN Class 40	40 bar	39.1 bar	35.6 bar	32.0 bar	29.3 bar	27.2 bar	25.8 bar	24.7 bar
		580 psi	565 psi	507 psi	464 psi	420 psi	391 psi	362 psi	358 psi
D5	Flange acc. EN 1092-1 PN Class 63	63 bar	61.6 bar	56.0 bar	50.4 bar	46.2 bar	42.8 bar	40.6 bar	38.9 bar
		913 psi	884 psi	812 psi	725 psi	667 psi	609 psi	580 psi	564 psi
D6	Flange acc. EN 1092-1 PN Class 100	100 bar	97.7 bar	97.7 bar	80.0 bar	73.3 bar	68.0 bar	64.4 bar	61.8 bar
		1450 psi	1416 psi	1416 psi	1160 psi	1058 psi	986 psi	928 psi	896 psi
G9	Internal thread (RCCS30...33)	See tube pressure, for option /DS max. pressure according A4, ASME class 900				-----			
T9	Internal thread 1/4" NPT (RCCS30...33)	See tube pressure, for option /DS max. pressure according A4, ASME class 900				-----			
G9	Internal thread (RCCS34)	See tube pressure, for option /DS max. pressure according A4, ASME class 900							
T9	Internal thread NPT (RCCS34)	See tube pressure, for option /DS max. pressure according A4, ASME class 900							
		Process Temperature							
		up to 120°C (248°F)				220°C (428°F)	300°C (572°F)	350°C (662°F)	
J1	Flange acc. JIS B 2220 10K	14 bar (203 psi)				12 bar (174 psi)	10 bar (420 psi)	-----	
J2	Flange acc. JIS B 2220 20K	34 bar (493 psi)				31 bar (449 psi)	29 bar (420 psi)	26 bar (377psi)	
		Process Temperature							
		up to 140°C <sup>3)</sup> (284°F)							
S2	Pipe connection up to DN 40	40 bar (580 psi)				*) under the restriction using suitable gasket materials			
	acc. DIN 11851 DN 50 to DN 100	25 bar (362 psi)							
	above DN 100	16 bar (232 psi)							
		Process Temperature							
		up to 150°C <sup>3)</sup> (302°F)							
S4	Clamp connection up to DN 50	16 bar (232 psi)				**) under the restriction using suitable gasket materials			
	acc. DIN 32676 above DN 50	10 bar (145 psi)							
S8	Clamp acc. Mini-Clamp up to 1/2"	16 bar (232 psi)				**) under the restriction using suitable gasket materials			
	Clamp acc. Tri-Clamp up to 2" above 2"	16 bar (232 psi) 10 bar (145 psi)							
1) all process connections acc. AISI 316L									
2) RT = Room Temperature; EN1092: -10°C to 50°C; ASME B16.5: -29°C to 38°C (-20°F to 100°F)									

**DIMENSIONS**

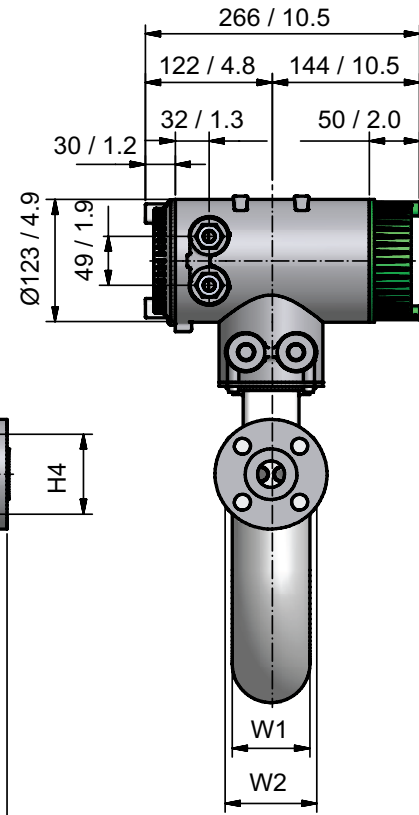
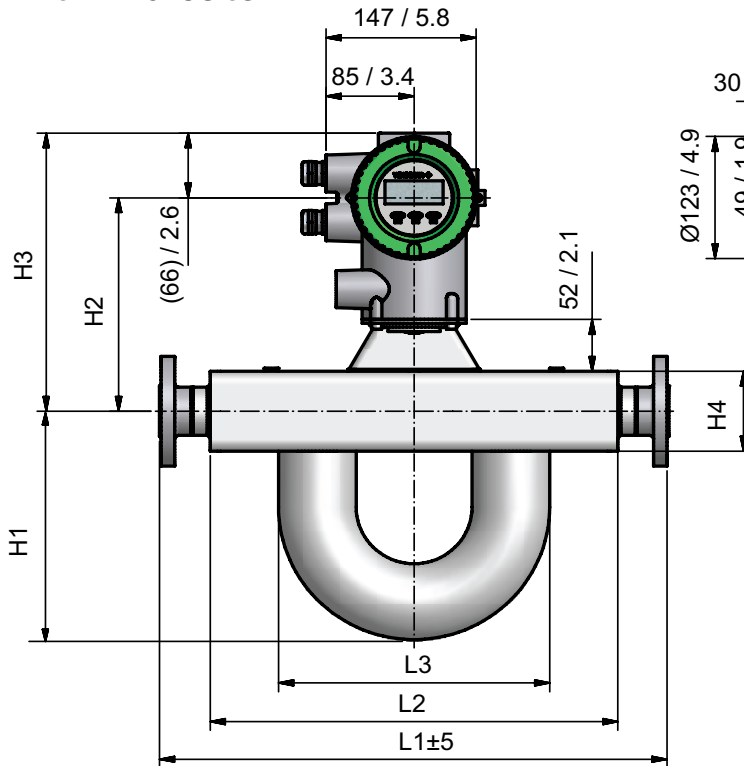
Units: mm/in

**Integral type RCCT34 - 39/IR**

**Without Indicator**



**With Indicator**

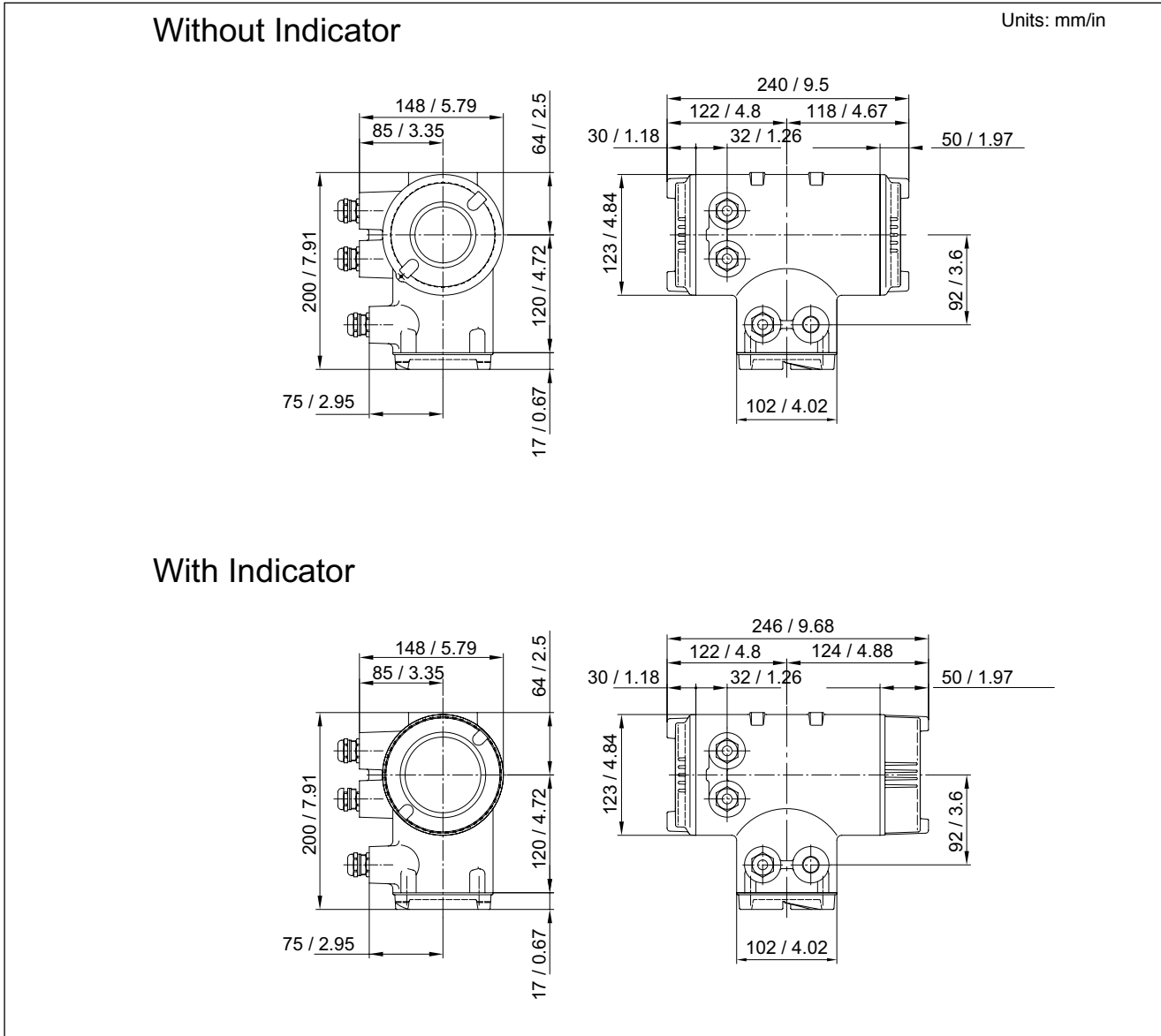


Note: the flanges dimensions depend on size and pressure rating of the flange.

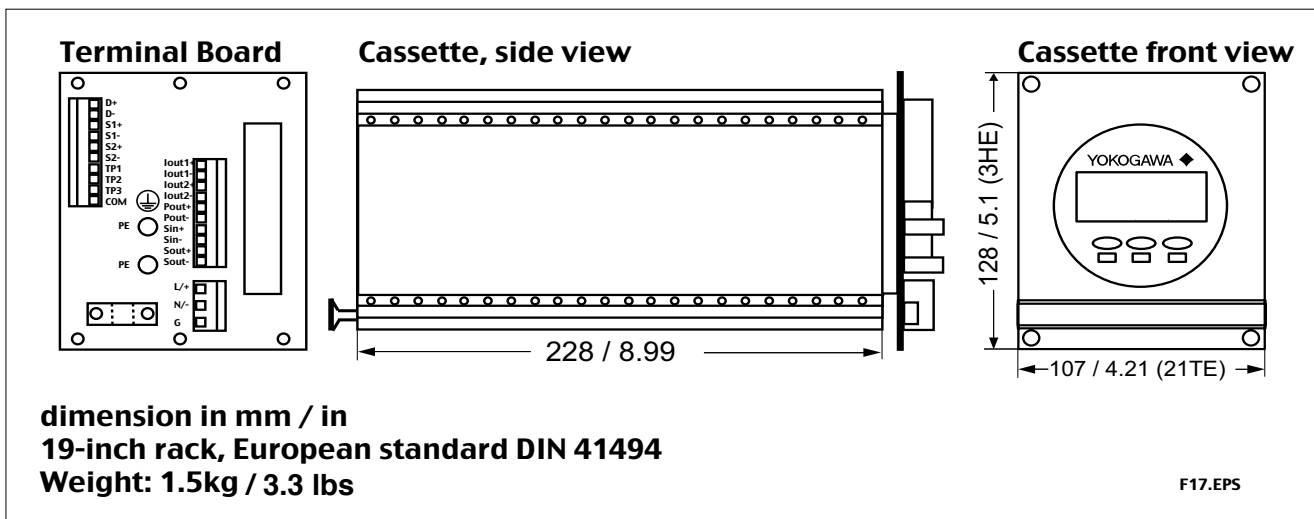
Model		L1*	L2	L3	H1	H2	H3	H4	W1	W2	Weight*
RCCT34	mm / in	*	272 / 10.7	212 / 8.3	180 / 7.1	212 / 7.2	278 / 9.7	80 / 3.1	60 / 2.4	80 / 3.1	13 kg / 28.7 lb
RCCT36	mm / in	*	400 / 15.7	266 / 10.5	233 / 9.2	212 / 7.2	278 / 9.7	80 / 3.1	76 / 3	90 / 3.5	17 kg / 37.5 lb
RCCT38	mm / in	*	490 / 19.3	267 / 10.5	274 / 10.4	222 / 7.6	288 / 10.1	100 / 3.9	89 / 3.5	110 / 4.3	26 kg / 57.3 lb
RCCT39	mm / in	*	850 / 33.5	379 / 14.9	430 / 16.9	240 / 8.3	306 / 10.8	135 / 5.3	129 / 5.1	160 / 6.3	64 kg / 141 lb
RCCT39/IR	mm / in	*	870 / 34.3	455 / 17.9	453 / 17.8	272 / 9.5	338 / 12	200 / 7.9	155 / 6.1	200 / 7.9	92 kg / 203 lb
RCCT39/XR	mm / in	*	see separate figure on page 16								

\*Weights with smallest flanges

Remote field-mount converter RCCF31

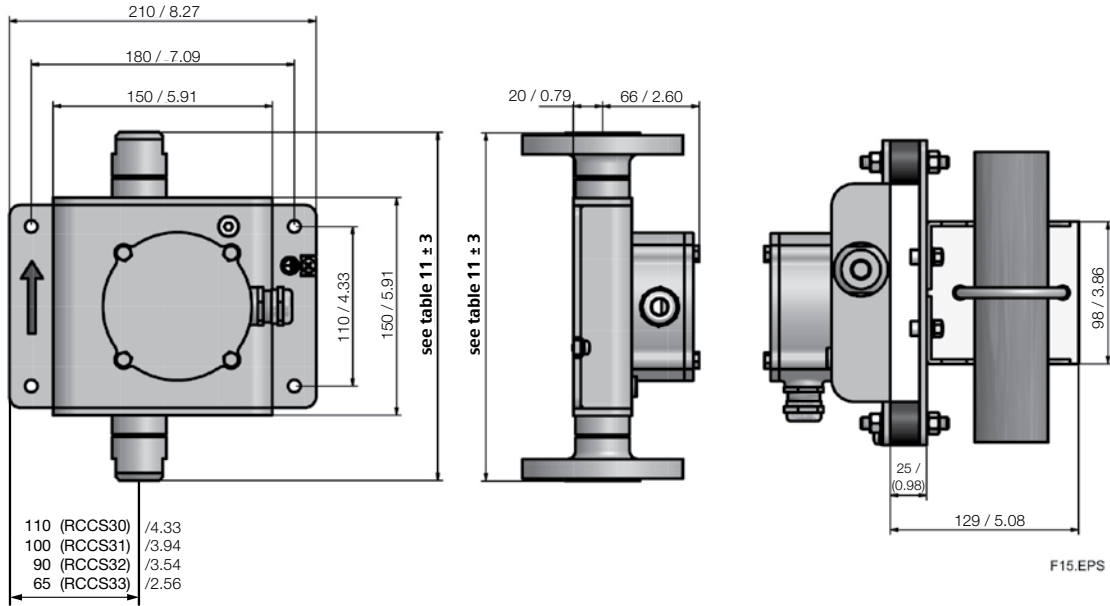


Remote rack-mount converter RCCR31



**Remote Detector RCCS30 - 33**

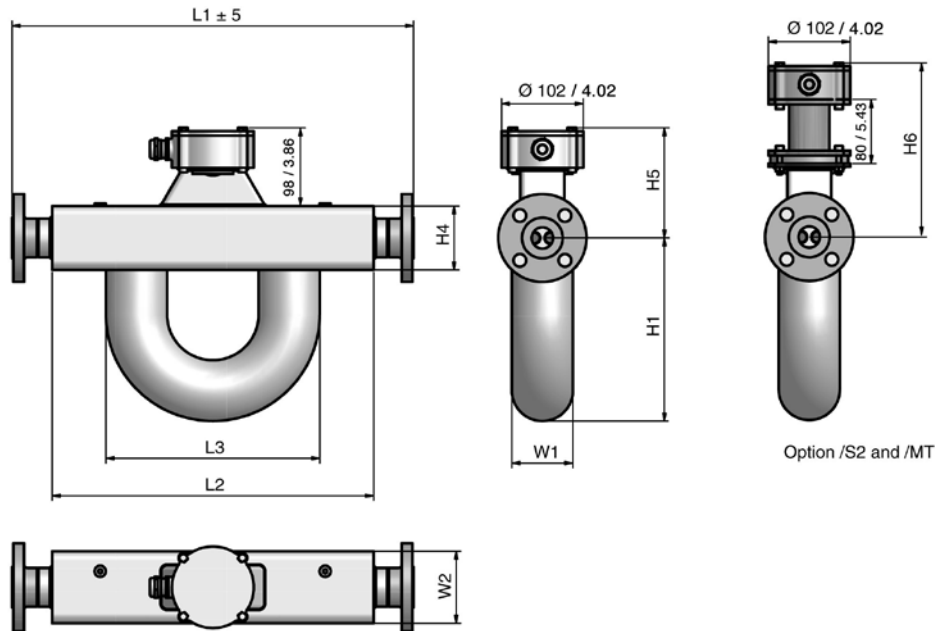
Units: mm/in



Dimensions in mm/inches

Weight (without flanges): 3.5 kg / 7.7 lbs

**Remote Detector RCCS34 - 39/IR**

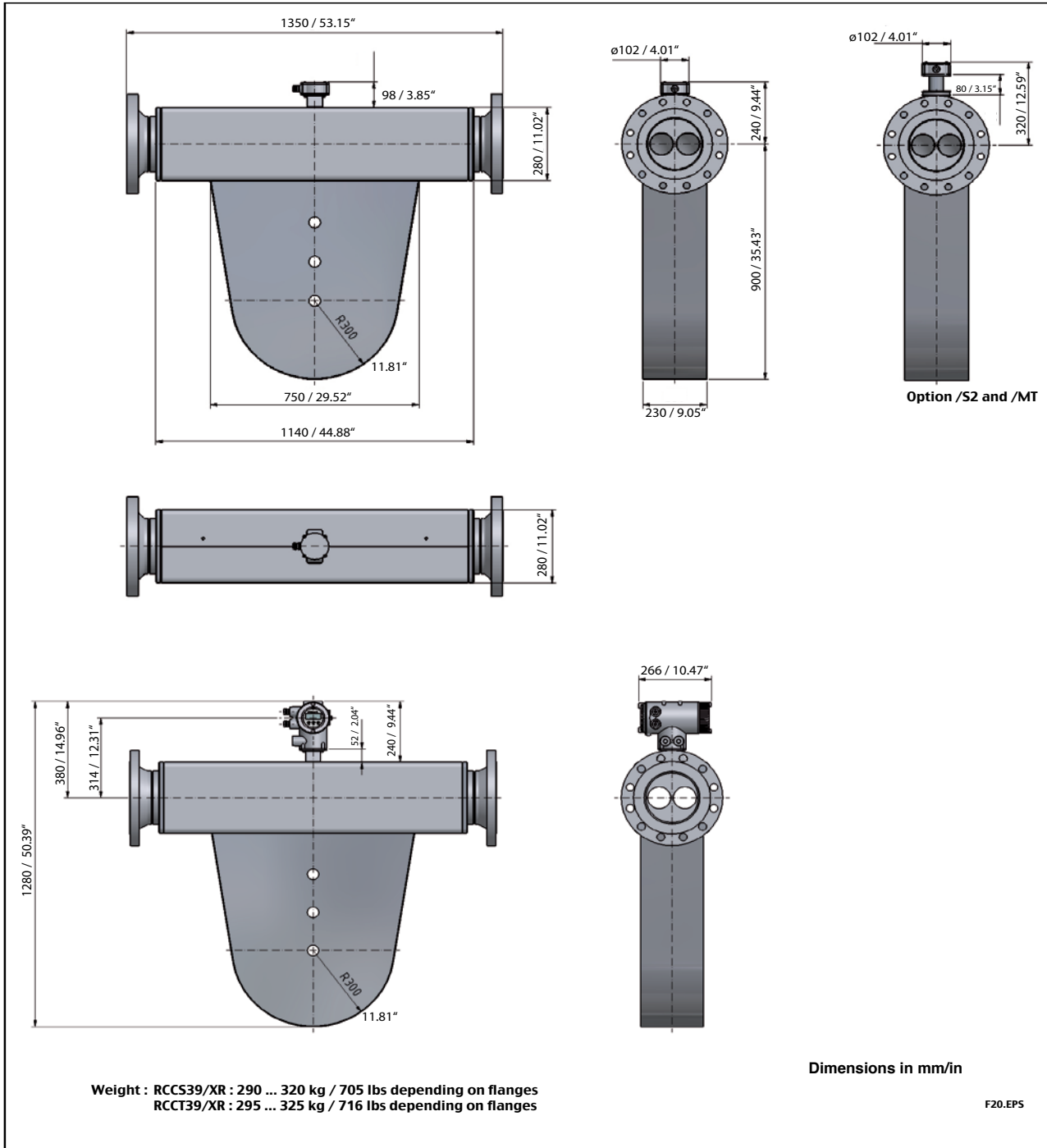


Note: The flange dimensions depend on size and pressure rating of the flange.

Model		L1	L2	L3	H1	W1	W2	H4	H5	H6	Weight
RCCS34	mm/in	see table 11	272 / 10.71	212 / 8.35	180 / 7.09	60 / 2.36	80 / 3.15	80 / 3.15	138 / 5.43	218 / 8.58	9.5 kg / 20.9 lb
RCCS36	mm/in	see table 11	400 / 15.75	266 / 10.47	233 / 9.17	76 / 2.99	90 / 3.54	80 / 3.15	138 / 5.43	218 / 8.58	13 kg / 28.6 lb
RCCS38	mm/in	see table 11	490 / 19.49	267 / 10.51	274 / 10.79	89 / 3.5	110 / 4.33	100 / 3.94	148 / 5.83	228 / 8.98	22 kg / 48.5 lb
RCCS39	mm/in	see table 11	850 / 33.46	379 / 14.92	370 / 14.57	129 / 5.08	160 / 6.3	135 / 5.31	166 / 6.54	246 / 9.69	60 kg / 132 lb
RCCS39/IR	mm/in	see table 11	870 / 34.25	455 / 17.91	453 / 17.83	155 / 6.1	200 / 7.87	200 / 7.87	198 / 7.8	278 / 10.94	88 kg / 194 lb
RCCS39/XR	mm/in	see separate figure on page 15									

Dimensions in mm/in. Weights with smallest flanges.

Remote Detector RCCS39/XR / Integral type RCCT39/XR



**Remote Detector RCCS30 - 33 with option /Tx (Insulation / Heating)**

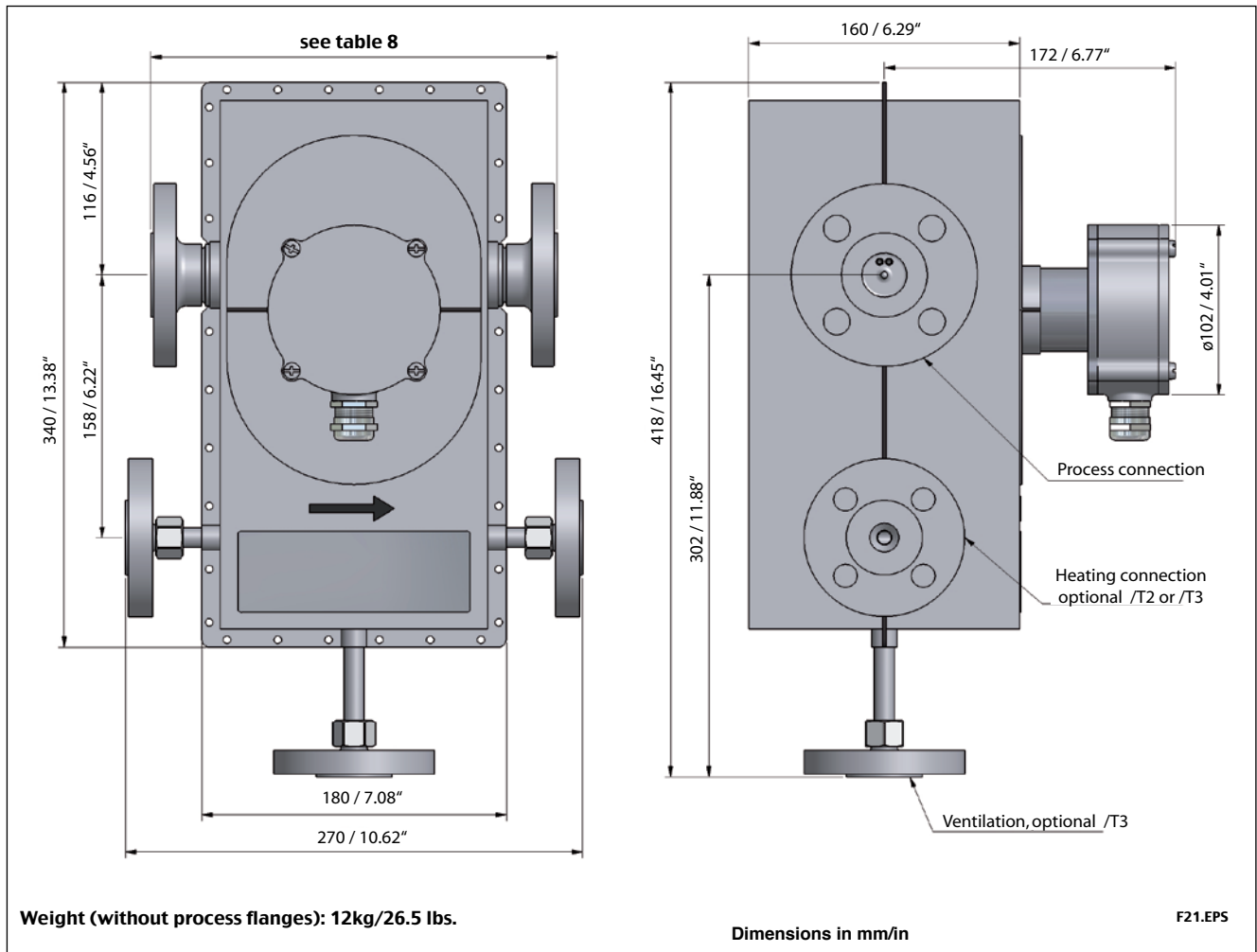


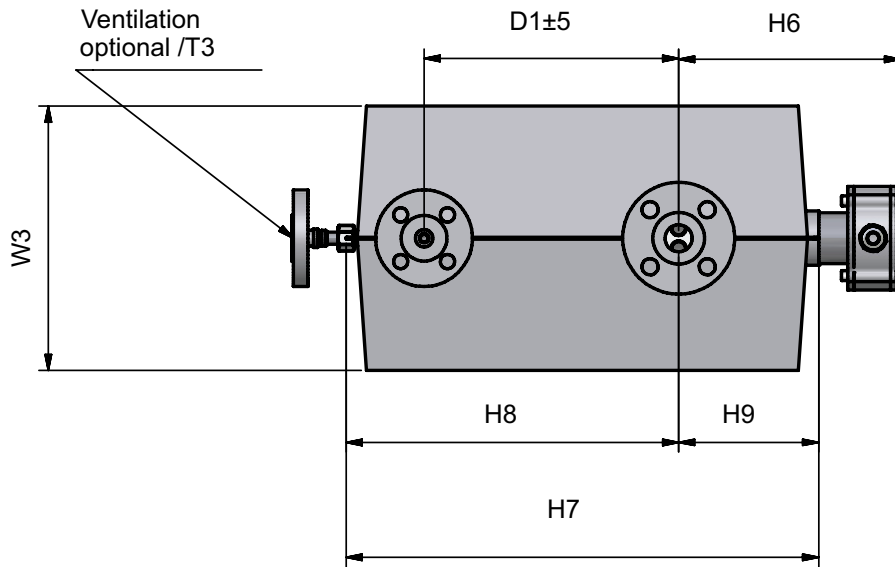
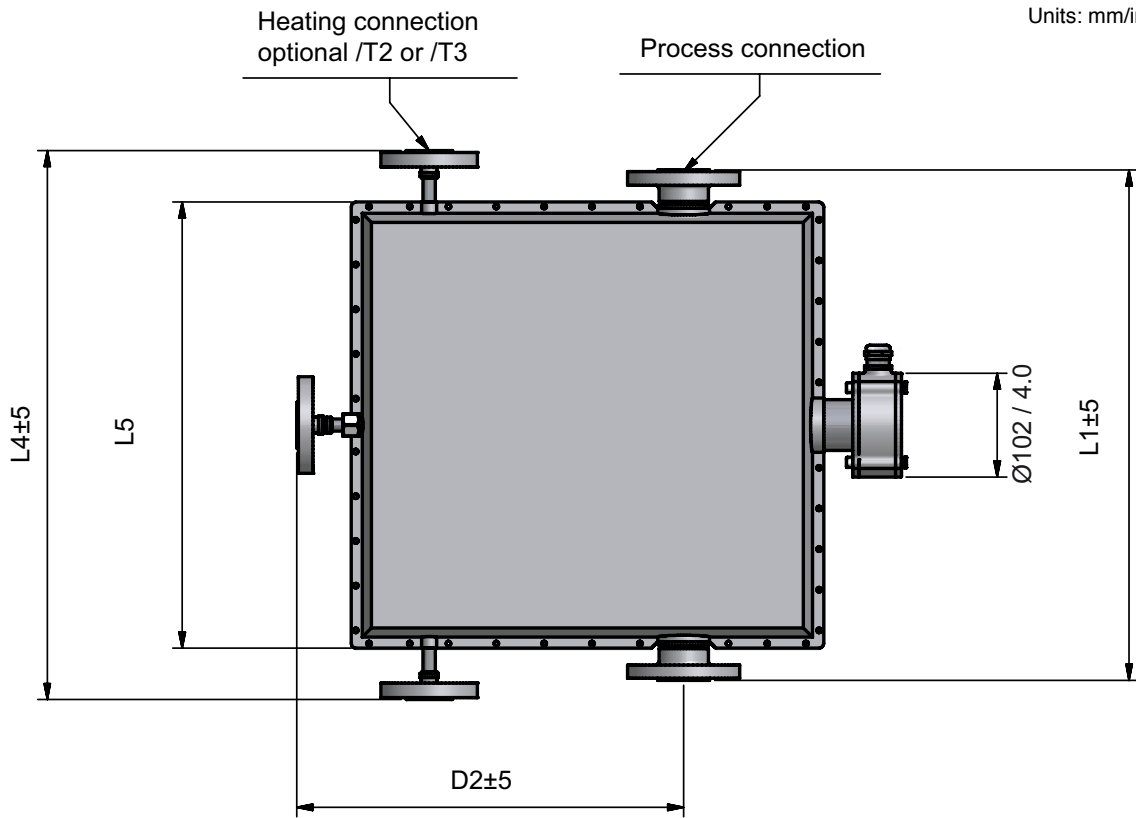
Table 10: Heating connections as standard depending on process connection type:

Process connection	Standard heating connection*)
Ax	ASME 1/2" - 150
Dx	EN DN15 PN40
Jx	JIS 10K DN15
S2 ; S4	EN DN15 PN40
S8	ASME 1/2" - 150
G9	EN DN15 PN40
T9	ASME 1/2" - 150

\*) others on request

Remote Detector RCCS34 - 39/IR with option /Tx (Insulation / Heating)

Units: mm/in



Model		L1	L4	L5	D1	D2	H6	H7	H8	H9	W3	weight
RCCS34	mm / in	*	420 / 16.53	310 / 12.20	200 / 7.87	330 / 12.99	218 / 9.33	411 / 16.18	273 / 10.75	138 / 5.43	240 / 9.45	18 kg / 40 lb
RCCS36	mm / in	*	540 / 21.26	439 / 17.28	250 / 9.84	380 / 14.96	218 / 9.33	464 / 18.27	326 / 12.83	138 / 5.43	260 / 10.23	25 kg / 55 lb
RCCS38	mm / in	*	640 / 25.20	530 / 20.87	250 / 9.84	430 / 16.93	228 / 9.72	524 / 20.63	376 / 14.80	148 / 5.83	260 / 10.23	37 kg / 82 lb
RCCS39	mm / in	*	1000 / 39.37	884 / 34.80	350 / 13.78	580 / 22.83	246 / 10.43	684 / 26.93	520 / 20.47	165 / 6.50	304 / 11.97	95 kg / 211 lb
RCCS39/IR	mm / in	*	1040 / 40.95	932 / 36.70	350 / 13.78	590 / 23.23	278 / 11.69	730 / 28.74	530 / 20.87	200 / 7.87	343 / 13.50	125 kg / 278 lb

**MODEL-, SUFFIX- AND OPTION-CODES****Integral type RCCT3, Model- and Suffix- Code :**

Model	Suffix Code	Description	Restrictions
RCCT34 RCCT36 RCCT38 RCCT39 RCCT39/IR RCCT39/XR		Nominal value : 2.7 t/h = 45 kg/min (99 lb/min) Nominal value : 10 t/h = 170 kg/min (375 lb/min) Nominal value : 32 t/h = 533 kg/min (1175 lb/min) Nominal value : 100 t/h = 1670 kg/min (3681lb/min) Nominal value : 250 t/h = 4170 kg/min (9185 lb/min) Nominal value : 500 t/h = 8340 kg/min (18386 lb/min)	only with /HP
Power supply	-A -D	90-100 - 264 V AC 24 V DC	
Indicator direction	H1 H2 V0 N0	Detector installation horizontal, tubes down Detector installation horizontal, tubes up Detector installation vertical Without indicator	recom. for liquid service recom. for gas service /GA
Cable conduit connection	M A	M20 x 1, female thread with cable glands ANSI 1/2" NPT, female thread without cable glands	mandatory with /FF1 or /FF3
Process connection size *)	23 01 02 04 05 06 08 10 12 15 20	3/4" DN 15, 1/2" DN 25, 1" DN 40, 1 1/2" DN 50, 2" DN 65, 2 1/2" DN 80, 3" DN 100, 4" DN 125, 5" DN 150, 6" DN 200, 8"	see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11
Process connection rating and style *)	A1 A2 A3 A4 A5 D2 D4 D5 D6 J1 J2 S2 S4 S8 G9 T9	ASME flange class 150 , process connection dim. + facing acc. ASME B16.5 ASME flange class 300 , process connection dim. + facing acc. ASME B16.5 ASME flange class 600 , process connection dim. + facing acc. ASME B16.5 ASME flange class 900 , process connection dim. + facing acc. ASME B16.5 ASME flange class 1500 , process connection dim. + facing acc. ASME B16.5 EN flange PN 16, process connection dim + facing acc. EN1092 - 1 Form B1 EN flange PN 40, process connection dim + facing acc. EN1092 - 1 Form B1 EN flange PN 63, process connection dim + facing acc. EN1092 - 1 Form B2 EN flange PN 100, process connection dim + facing acc. EN1092 - 1 Form B2 JIS flange 10K, JIS B 2220 JIS flange 20K, JIS B 2220 Thread acc. DIN 11851 Clamp, process connection dimensions acc. DIN 32676 Clamp, process connection dim. acc. Tri-Clover (Tri-Clamp) and 1/2" Mini Clamp G, female thread NPT, female thread	see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11
Material of wetted parts *)	SL HC	Stainless steel 316L (1.4404) Hastelloy C-22 (2.4602)	only RCCT34 to 39/IR

\*) see selection table process connection and materials (table 11)

**Integral type RCCT3, Option- Code :**

Options	Option code	Description	Restrictions
Hazardous Area Approvals	/KF1 /KF2 /FF1  /EF1 /EF2 /UF1 /UF2	ATEX Flame proof converter + Intrinsic safe detector ATEX Flame proof converter + Intrinsic safe detector + Intrinsic safe outputs <sup>1)</sup> FM approval for USA+Canada, Flame proof converter + Intrinsic safe detector  IECEX Flame proof converter + Intrinsic safe detector IECEX Flame proof converter + Intrinsic safe detector + Intrinsic safe outputs <sup>1)</sup> INMETRO Flame proof converter + Intrinsic safe detector INMETRO Flame proof converter + Intrinsic safe detector + Intrinsic safe outputs <sup>1)</sup>	with /HP for gas group IIB with /HP for gas group IIB only with cable conduit 'A'; with /HP not for groups A and B  with /HP for gas group IIB with /HP for gas group IIB with /HP for gas group IIB with /HP for gas group IIB
Custody Transfer Measurement acc. OIML R 117-1	/Q01	European MID Approval (fluids other than water) (refer to GS 01R04B07-00E)	
GOST Approval	/QR1 /QR2 /QR3	Russian GOST approval Kazakh GOST approval Uzbekistan GOST approval	see page 8 see page 8; not for RCCT39/XR; not with /HP see page 8; not for RCCT39/XR; not with /HP
Dual Seal Approval	/DS  /RD	Dual Seal approval (conform with ANSI/ISA-12.27.01)  Rupture disk	only with /FF1; not with process connection A5; not with /FB not with RCCT39/XR, preferable with /GA, mandatory if /DS+/ GA is selected

<sup>1)</sup> This is a flame proof device, not an intrinsic safe device!

**Integral type RCCT3, Option- Code (continued) :**

Options	Option code	Description	Restrictions
High Driving Power	/HP	High Driving Power	not for RCCT34, recommended for RCCT36 to 39, strongly recommended for RCCT39/IR, mandatory for RCCT39/XR
Fieldbus Communication	/FB	Digital communication Foundation Fieldbus protocol (refer to GS 01R04B05-00E)	
Active Pulse Output	/AP	One active pulse output	/KF2, /EF2, /UF2, /NM
NAMUR Switch	/NM	One pulse output acc. to EN 60947-5-6 (NAMUR)	not with /AP
Analog Alarm Levels	/NA	Analog output alarm levels 2.4 mA or 21.6 mA (Standard is acc. to NAMUR rec. 43)	
Tag Number	/BG	With customer specified tag number on name plate	max. 16 digits
HART Tag Number (Software Tag)	/BT1	With customer specified tag number for HART communication in converter	8 digits for tag, 22 digits for long tag; not with /FB
Flange Facing	/DN /RJ	Flange with safety grooves acc. to EN 1092-1 form D Ring Type Joint Flanges	only for D2 to D6; not HC only for A3, A4, A5; not HC
Gas Measurement	/GA	Gas measurement, special factory adjustments and settings	to be conform with ANSI/ISA-12.27.01 select /RD
Special Calibration	/K2 <sup>2)</sup> /K4 / K5 <sup>2)</sup> /K6	Custom 5 pts mass-/volume-flow calibration using water with factory certificate (traceable to German national standards) Density adjustment + thermal treatment; (accuracy: 0.001 g/cm <sup>3</sup> ) Custom 10 pts mass-/volume-flow calibration using water with DKD certificate (according EN-17025:2005) Density calibration with 3 different fluids incl. individual temperature compensation with certificate (accuracy: 0.0005 g/cm <sup>3</sup> )	only RCCT34 to 39; not with /GA  only RCCT34 to 39; not with /GA ; not with /FB; not with sanitary options
Certificates	/P2 /P3 /P6 /P8 /H1	Certificate of compliance with the order acc. to EN 1024:2004 -2.1 As /P2 + Test report acc. to EN 1024: 2004 -2.2 (QIC) Material certificate acc. to EN 1024: 2004 -3.1 Pressure test report measuring system Oil and fat free for wetted surface acc. to ASTM G93-03 level C	
Sanitary Type	/SF1  /SF2 /SA /SE	Surface roughness Ra = 0.8 µm  As /SF1 + Test report roughness of wetted parts As /SF2 + 3A- declaration of conformity and 3A- mark As /SF2 + EHEDG certificate	not RCCT39/XR; only process connections S2, S4, S8; see also restrictions in table 11  not with process connection S2 not with process connection S2
Customer Presetting	/PS	Presetting sheet with customer data	has to be issued with the order
Housing Pressure Test	/J1	Rupture pressure proof test and certificate: 60 bar (RCCT34, RCCT36), 40 bar (RCCT38), 10 bar (RCCT39, RCCT39/IR)	not for RCCT39/XR
X-Ray Examination	/RT	X-ray examination of flange welding	only material SL
PMI Examination	/PM6	PAMI test (6 test points: process connection inlet + outlet, measuring tubes, flow divider inlet + outlet) <sup>3)</sup>	
Dye Penetration Test	/PT	Dye penetration test of flange welding	
Epoxy Coating	/X1	Epoxy coating of converter housing	
Concentration Measurement <sup>4)</sup>	/CST /Cxx	Standard concentration measurement Advanced concentration measurement, details see table „Advanced Concentration Measurement Options“	
Instruction Manuals	/IEn /IDn /IFn	Quantity of instruction manuals in English Quantity of instruction manuals in German Quantity of instruction manuals in French	n = 1 to 3 selectable <sup>5)</sup> n = 1 to 3 selectable <sup>5)</sup> n = 1 to 3 selectable <sup>5)</sup>
Quick Delivery	/QD	Delivery within 24 hours from factory	not RCCT39/IR, RCCT39/XR, not with process connection size 23, 12, only with process connection rating A1, A2, D4, only material SL, only for options /KF1, /FF1, /EF1, /UF1, /AP, /NM, /NA, /BG, /P2, /P3, /P8, /CST, /Cxx, /IEn, /IDN, /IFn
Special order	/Z	Special design must be specification an extra sheet	

<sup>2)</sup> Calibration order sheet must be delivered with the order. This is available on the Flow Center Page at Coriolis/RCCx3/Technical Information.

<sup>3)</sup> Measuring tube PAMI test is performed per delivery batch.

<sup>4)</sup> For detailed information please see TI 01R04B04-04E-E. Concentration measurement is recommended with option /K6.

<sup>5)</sup> If no instruction manual is selected, only a CD with instruction manuals is shipped with the instrument. More than 3 manuals of one language on request.

### Remote detector RCCS3, Model- and Suffix- Code :

Model	Suffix Code	Description	Restrictions
RCCS30 RCCS31 RCCS32 RCCS33 RCCS34 RCCS36 RCCS38 RCCS39 RCCS39/IR RCCS39/XR		Nominal value : 0.045 t/h = 0.75 kg/min (1.65 lb/min) Nominal value : 0.17 t/h = 2.8 kg/min (6.2 lb/min) Nominal value : 0.37 t/h = 6.2 kg/min (13.5 lb/min) Nominal value : 0.9 t/h = 15 kg/min (33 lb/min) Nominal value : 2.7 t/h = 45 kg/min (99 lb/min) Nominal value : 10 t/h = 170 kg/min (375 lb/min) Nominal value : 32 t/h = 533 kg/min (1,175 lb/min) Nominal value : 100 t/h = 1670 kg/min (3,681 lb/min) Nominal value : 250 t/h = 4170 kg/min (9,185 lb/min) Nominal value : 500 t/h = 8340 kg/min (18,340 lb/min)	select affiliated RCCF31 or RCCR31 with /HP
Cable conduit connection	-M -A	M20 x 1, female thread with cable glands ANSI 1/2" NPT, female thread only with cable gland for detector connection	mandatory with /FS1
Process connection size *)	41 01 23 02 04 05 06 08 10 12 15 20	1/4" DN 15 , 1/2" 3/4" DN 25 , 1" DN 40 , 1 1/2" DN 50 , 2" DN 65 , 2 1/2" DN 80 , 3" DN 100, 4" DN 125, 5" DN 150, 6" DN 200, 8"	see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11
Process connection rating and style *)	A1 A2 A3 A4 A5 D2 D4 D5 D6 J1 J2 S2 S4 S8 G9 T9	ASME flange class 150, process connection dim. + facing acc. ASME B16.5 ASME flange class 300, process connection dim. + facing acc. ASME B16.5 ASME flange class 600, process connection dim. + facing acc. ASME B16.5 ASME flange class 900, process connection dim. + facing acc. ASME B16.5 ASME flange class 1500, process connection dim. + facing acc. ASME B16.5 EN flange PN 16, process connection dim + facing acc. EN1092 - 1 Form B1 EN flange PN 40, process connection dim + facing acc. EN1092 - 1 Form B1 EN flange PN 63, process connection dim + facing acc. EN1092 - 1 Form B2 EN flange PN 100, process connection dim + facing acc. EN1092 - 1 Form B2 JIS flange 10K , JIS B 2220 JIS flange 20K , JIS B 2220 Thread acc. DIN 11851 Clamp, DIN inside diameter Clamp, process connection dimensions acc. Tri-Clover (Tri-Clamp) and 1/2" Mini Clamp G female thread NPT female thread	see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11 see table 11
Material of wetted parts *)	SH SL HC	316L (1.4404) and Hastelloy C-22 (2.4602) for tube Stainless steel 316L (1.4404) Hastelloy C-22 (2.4602)	only RCCS30 ... 33 only RCCS34 ... 39/XR only RCCS34 ... 39/IR

\*) see selection table process connection and materials (table 11)

## Remote detector RCCS3, Option- Code :

Options	Option code	Description	Restrictions
Hazardous Area Approvals <sup>1)</sup>	/KS1 /FS1 /ES1 /US1	ATEX intrinsically safe approval FM approval for USA + Canada IECEX intrinsically safe approval INMETRO intrinsically safe approval for Brazil	only with cable conduit 'A'
Custody Transfer Measurement acc. OIML R 117-1	/Q01	European MID Approval (fluids other than water) (refer to GS 01R04B07-00E)	
GOST Approval <sup>1)</sup>	/QR1 /QR2 /QR3	Russian GOST approval Kazakh GOST approval Uzbekistan GOST approval	see page 8; not with /LT see page 8; not for RCCS39/XR; not with /LT see page 8; not for RCCS39/XR; not with /LT
Dual Seal Approval	/DS  /RD	Dual Seal approval (conform with ANSI/ISA-12.27.01)  Rupture disk	only RCCS34 to 39/IR; only with /FS1; not with process connection A5 only RCCS34 to 39/IR, preferable with /GA, not with /Tx, mandatory if /DS + /GA is selected
Tag Number	/BG	With customer specified tag number on name plate	max. 16 digits
Flange Facing	/DN /RJ	Flange with safety grooves acc. to EN 1092-1 form D Ring Type Joint Flanges	only for D2 to D6; not HC only for A3, A4, A5; not HC
Gas Measurement	/GA	Gas measurement, special factory adjustments and settings	select affiliated RCCF31 or RCCR31 with /GA; to be conform with ANSI/ISA-12.27.01 select /RD
Low temperature version	/LT	-200°C < T <sub>medium</sub> < 150°C (-328°F < T <sub>medium</sub> < 302°F)	not RCCS30 to 33; not with /KS1, /FS1, /ES1, /US1, /MT, /HT, /T1, /T2, /T3, /QR1, /QR2, /QR3
Extended temperature range	/MT	-70°C < T <sub>medium</sub> < 230°C (-94°F < T <sub>medium</sub> < 446°F)	not RCCS30 to 33; always with /S2 or /Tx; remote cable RCCY033/034 recommended
High temperature version	/HT	T <sub>medium</sub> up to 350°C (662°F)	only with /Tx; only RCCS34 to 39/IR; remote cable RCCY033/034 recommended
Special Calibration	/K2 <sup>2)</sup>  /K4 /K5 <sup>2)</sup>  /K6	Custom 5 pts mass-/volume-flow calibration using water with factory certificate (traceable to German national standards) Density adjustment + thermal treatment; (accuracy: 0.001 g/cm <sup>3</sup> ) Custom 10 pts mass-/volume-flow calibration using water with DKD certificate (according EN-17025:2005) Density calibration with 3 different fluids incl. individual temperature compensation with certificate (accuracy: 0.0005 g/cm <sup>3</sup> )	only RCCS31 to 39; not with /GA not RCCS30  only RCCS32 to 39; not with /GA; not with sanitary options; only available if converter is also ordered
Certificates	/P2 /P3 /P6 /P8 /H1	Certificate of compliance with the order acc. to EN 1024:2004 -2.1 As /P2 + Test report acc to EN 1024: 2004 -2.2 (QIC) Material certificate acc to EN 1024: 2004 -3.1 Pressure test report measuring system Oil and fat free for wetted surface acc. to ASTM G93-03 level C	
Sanitary Type	/SF1  /SF2 /SA /SE	Surface roughness Ra = 0.8 μm (32μin)  As /SF1 + Test report roughness of wetted parts As /SF2 + 3A- declaration of conformity and 3A- mark As /SF2 + EHEDG- certificate	only RCCS34 to 39/IR; only process connections S2, S4, S8; see also restrictions in table 11  not with process connection S2 not with process connection S2
Mounting set	/PD	2 inch pipe mounting set	only RCCS30 to 33; not with /Tx; recommended for RCCS30
Housing Pressure Test	/J1	Rupture pressure proof test and certificate: 60 bar (RCCS34, RCCS36), 40 bar (RCCS38), 10 bar (RCCS39, RCCS39/IR)	not for RCCS30 to 33 + RCCS39/XR
Customer insulation / Heating	/S2	Terminal box on extension for high or low process temperature	not with /T1 ... /T3
Factory Insulating / Heating	/T1 /T2 /T3	Insulation Insulation + Heat carrier heating Insulation + Heat carrier heating with ventilation	not for RCCS39/XR not for RCCS39/XR not for RCCS39/XR
X-Ray Examination	/RT	X-ray examination of flange welding	not with material HC
PMI Examination	/PM4  /PM6	PAMI test (4 test points: process connection inlet + outlet, flow divider inlet + outlet) <sup>3)</sup>  PAMI test (6 test points: process connection inlet + outlet, measuring tubes, flow divider inlet + outlet) <sup>3)</sup>	only RCCS30 to 33  not RCCS30 to 33
Dye Penetration Test	/PT	Dye penetration test of flange welding	
Stainless steel cable gland	/BS	Cable gland stainless steel	
Quick Delivery	/QD	Delivery within 24 hours from factory	only RCCS34 to 39 not with process connection size 23, 12, only with process connection rating A1, A2, D4, only material SL, only for options /KS1, /FS1, /ES1, /US1, /BG, /P2, /P3, /P8
Special order	/Z	Special design must be specification an extra sheet	

<sup>1)</sup> Select affiliated converter RCCF31/RCCR31 with the same approval type (e.g. ATEX).

<sup>2)</sup> Calibration order sheet must be delivered with the order. This is available on the Flow Center Page at Coriolis/RCCx3/Technical Information.

<sup>3)</sup> Measuring tube PAMI test is performed per delivery batch.

**Remote field-mount converter RCCF31, Model-, Suffix- and Option- Code :**

Model	Suffix Code	Option Code	Description	Restrictions
RCCF31			Remote field-mount converter to be connected to RCCS3; when ordered without detector combination option /NC must be selected	
Power supply	-A -D		90 - 264 V AC 24 V DC	
Indicator direction	H2 N0		With indicator Without indicator	
Cable conduit connection	M A		M20 x 1, female thread with cable glands ANSI ½" NPT, female thread, only cable gland for detector connection	mandatory with /FF1, /FF3
Hazardous Area Approvals <sup>2)</sup>	/KF1 /KF2 /FF1  /EF1 /EF2 /UF1 /UF2		ATEX Flame proof converter + Intrinsic safe detector ATEX Flame proof converter + Intrinsic safe detector + Intrinsic safe outputs <sup>1)</sup> FM approval for USA+Canada, Flame proof converter + Intrinsic safe detector  IECEx Flame proof converter + Intrinsic safe detector IECEx Flame proof converter + Intrinsic safe detector + Intrinsic safe outputs <sup>1)</sup> INMETRO Flame proof converter + Intrinsic safe detector INMETRO Flame proof converter + Intrinsic safe detector + Intrinsic safe outputs <sup>1)</sup>	with /HP for gas group IIB with /HP for gas group IIB only with cable conduit 'A'; with /HP not for groups A and B with /HP for gas group IIB with /HP for gas group IIB with /HP for gas group IIB with /HP for gas group IIB
Custody Transfer Measurement acc. OIML R 117-1	/Q01		European MID Approval (fluids other than water) (refer to GS 01R04B07-00E)	
GOST Approval <sup>2)</sup>	/QR1 /QR2 /QR3		Russian GOST approval Kazakh GOST approval Uzbekistan GOST approval	see page 8 see page 8; not with /HP see page 8; not with /HP
Fieldbus Communication	/FB		Digital communication (Foundation Fieldbus protocol refer to GS 01R04B05-00E)	
High Driving Power	/HP		High Driving Power	not for combination with RCCS30 to 34, recommended for combination with RCCS36 to 39, strongly recommended for combination with RCCS39/IR, mandatory for combination with RCCS39/XR
Active Pulse Output	/AP		One active pulse output	/KF2, /EF2, /UF2, /NM
NAMUR Switch	/NM		One pulse output acc. EN 60947-5-6 (NAMUR)	not with /AP
Analog Alarm Levels	/NA		Analog output alarm levels 2.4 mA or 21.6 mA (Standard is acc. NAMUR rec. 43)	
Tag Number	/BG		With customer specified tag number on name plate	max. 16 digits
HART Tag Number (Software Tag)	/BT1		With customer specified tag number for HART communication in converter	8 digits for tag, 22 digits for long tag
Gas Measurement	/GA		Gas measurement, special factory adjustments and settings	select affiliated RCCS3 with /GA
No Combination	/NC		No combination with detector	
Customer Presetting	/PS		Presetting sheet with customer data	has to be issued with the order
Epoxy Coating	/X1		Epoxy coating of converter housing	
Concentration Measurement <sup>3)</sup>	/CST /Cxx		Standard concentration measurement Advanced concentration measurement, details see table „Advanced Concentration Measurement Options“	
Instruction Manuals	/IE n /ID n /IF n		Quantity of instruction manuals in English Quantity of instruction manuals in German Quantity of instruction manuals in French	n = 1 to 3 selectable <sup>4)</sup> n = 1 to 3 selectable <sup>4)</sup> n = 1 to 3 selectable <sup>4)</sup>
Quick Delivery	/QD		Delivery within 24 hours from factory	not with /KF2, EF2, /UF2, /GA, /QR1, /QR2, /QR3, / PS, /X1
Special order	/Z		Special design must be specification an extra sheet	

<sup>1)</sup> This is a flame proof device, not an intrinsic safe device!  
<sup>2)</sup> Select affiliated RCCS3 with the same approval type (e.g. /KFx with /KS1).  
<sup>3)</sup> For detailed information please see TI 01R04B04-04E-E. Option /K6 of RCCS3 is recommended with concentration measurement.  
<sup>4)</sup> If no instruction manual is selected, only a CD with instruction manuals is shipped with the instrument. More than 3 manuals of one language on request.

**Remote rack-mount converter RCCR31, Model-, Suffix- and Option- Code :**

Model	Suffix Code	Option Code	Description	Restrictions
RCCR31			Remote converter for 19" rack mounting to be connected to RCCS3	
Power supply	-A -D		90 - 264 V AC 24 V DC	
Hazardous Area Approvals <sup>1)</sup>	/KS1 /FS1 /ES1 /US1		ATEX associated apparatus for intrinsic safe detector connection for gas group IIC FM associated apparatus for intrinsic safe detector connection IECEx associated apparatus for intrinsic safe detector connection for gas group IIC INMETRO associated apparatus for intrinsic safe detector connection for gas group IIC	with /HP for gas group IIB with /HP not for gas groups A and B with /HP for gas group IIB with /HP for gas group IIB
GOST Approval <sup>1)</sup>	/QR1		Russian GOST approval	see page 8
High Driving Power	/HP		High Driving Power	not for combination with RCCS30 to 34, recommended for combination with RCCS36 to 39, strongly recommended for combination with RCCS39/IR, mandatory for combination with RCCS39/XR
Active Pulse Output	/AP		One active pulse output	not with /NM
NAMUR Switch	/NM		One pulse output acc. EN 60947-5-6 (NAMUR)	not with /AP
Analog Alarm Levels	/NA		Analog output alarm levels 2.4 mA or 21.6 mA (Standard is acc. NAMUR rec. 43)	
Tag Number	/BG		With customer specified tag number on name plate	max. 16 digits
HART Tag Number (Software Tag)	/BT1		With customer specified tag number for HART communication in converter	8 digits for tag, 22 digits for long tag
Gas Measurement	/GA		Gas measurement, special factory adjustments and settings	select affiliated RCCS3 with /GA
No Combination	/NC		No combination with detector	
Customer Presetting	/PS		Presetting sheet with customer data	has to be issued with the order
Concentration Measurement <sup>2)</sup>	/CST /Cxx		Standard concentration measurement Advanced concentration measurement, details see table „Advanced Concentration Measurement Options“	
Subrack	/SR1 /SR2		Subrack for 2 converter RCCR31 with mounting Subrack for 4 converter RCCR31 with mounting	
Instruction Manuals	/IEn /IDn /IFn		Quantity of instruction manuals in English Quantity of instruction manuals in German Quantity of instruction manuals in French	n = 1 to 3 selectable <sup>3)</sup> n = 1 to 3 selectable <sup>3)</sup> n = 1 to 3 selectable <sup>3)</sup>
Special order	/Z		Special design must be specification an extra sheet	

<sup>1)</sup> Select affiliated RCCS3 with the same approval type (e.g. /KS1 with /KS1).

<sup>2)</sup> For detailed information please see TI 01R04B04-04E-E. Option /K6 of RCCS3 is recommended with concentration measurement.

<sup>3)</sup> If no instruction manual is selected, only a CD with instruction manuals is shipped with the instrument. More than 3 manuals of one language on request.

**Remote cable RCCY03, Model-, Suffix- and Option- Code :**

Model	Suffix Code	Option Code	Description	Restrictions
RCCY031 RCCY032 RCCY033 RCCY034			Length in 'meter' Length in 'feet' Length in 'meter' Length in 'feet'	max. ambient temperature 70°C; with /FFx or /FS1: 50°C (158°F) - (122°F) max. ambient temperature 70°C; with /FFx or /FS1: 50°C (158°F) - (122°F) max. ambient temperature 105°C; with /FFx or /FS1: 85°C (221°F) - (185°F) max. ambient temperature 105°C; with /FFx or /FS1: 85°C (221°F) - (185°F)
Cable ends	-0 -1		No termination, with one termination kit Terminated	not RCCY033
Cable length	Lxxx		Enter the length	max. 300m / 999ft (with /FFx or /FS1 max. 50m / 165ft); the following lengths can be ordered (e.g. 3m = L003): RCCY031-0: 3m, 5m, 10m, 15m, 30m, 50m, 100m, 150m, 200m, 250m, 300m RCCY031-1: 3m, 5m, 10m, 15m, 30m, 50m RCCY032-0: 10ft, 15ft, 30ft, 50ft, 100ft, 150ft, 300ft, 500ft, 1000ft RCCY032-1: 10ft, 15ft, 30ft, 50ft, 100ft, 150ft RCCY033-0: 3m, 5m, 10m, 15m, 50m, 100m, 150m, 300m RCCY034-0: 10ft, 30ft, 50ft, 100ft, 150ft, 300ft, 500ft, 1000ft RCCY034-1: 10ft, 15ft, 30ft, 50ft, 100ft, 150ft
Options: Hazardous area installation Termination kits Quick delivery	/KS1 /TKxx /QD		Blue cable for Ex-i indication Quantity of additional termination kits Delivery within 24 hours from factory	xx = 01 to 99 only RCCY031-1, L003, L005, L010

**Advanced Concentration Measurement Options (others on request), recommended with option /K6:**

Option	Display	Components	Concentration range	Temp. range	Source of concentration- / density table
/C01	°Brix	Sugar / Water	0 - 85 °Brix	0-80°C/32-176°F	PTB- Messages 100 5/90: „The density of watery Saccharose solutions after the introduction of the international temperature scale of 1990 (ITS1990)“ Table 5
/C02	WT%	NaOH / Water	2 - 50 WT%	0-100°C/32-212°F	D'Ans-Lax, Handbook for chemists and physicists Vol.1, 3rd edition, 1967
/C03	WT%	KOH / Water	0 - 60 WT%	54-100°C/129-212°F	D'Ans-Lax, Handbook for chemists and physicists Vol.1, 3rd edition, 1967
/C04	WT%	NH <sub>4</sub> NO <sub>3</sub> / Water	1 - 50 WT%	0-80°C/32-176°F	Source undefined
/C05	WT%	NH <sub>4</sub> NO <sub>3</sub> / Water	20 - 70 WT%	20-100°C/68-212°F	Source undefined
/C06 <sup>1)</sup>	WT%	HCl / Water	22 - 34 WT%	20-40°C/68-104°F	D'Ans-Lax, Handbook for chemists and physicists Vol.1, 3rd edition, 1967
/C07	WT%	HNO <sub>3</sub> / Water	50 - 67 WT%	10-60°C/50-140°F	Source undefined
/C09	WT%	H <sub>2</sub> O <sub>2</sub> / Water	30 - 75 WT%	0-100°C/32-212°F	Source undefined
/C10	WT%	Ethylene Glycol / Water	10 - 50 WT%	4-44°C/39-111°F	Source undefined
/C11	WT%	Amylum = starch / Water	33 - 43 WT%	-20-40°C/-4-104°F	Source undefined
/C12	WT%	Methanol / Water	35 - 60 WT%	35-45°C/95-113°F	Source undefined
/C20	VOL%	Alcohol / Water	55 - 100 VOL%	0-40°C/32-104°F	Source undefined
/C21	°Brix	Sugar / Water	40 - 80 °Brix	10-40°C/50-104°F	Source undefined
				75-100°C/167-212°F	

<sup>1)</sup> only with material HC

**Table 11 : Selection table process connection and materials, installation length**

		RCCS 30-32	RCCS 33	RCCS34 RCCT34		RCCS36 RCCT36		RCCS38 RCCT38		RCCS39 RCCT39		RCCS39/IR RCCT39/IR		RCCS39/XR RCCT39/XR	
		SH	SH	SL	HC	SL	HC	SL	HC	SL	HC	SL	HC	SL	HC
Flanges according to ASME B16.5	01A1	½"-150	240	240	370	----	----	----	----	----	----	----	----	----	----
	01A2	½"-300	240	240	370	----	----	----	----	----	----	----	----	----	----
	01A3	½"-600	250	250	380	----	----	----	----	----	----	----	----	----	----
	01A4	½"-900	----	270	----	----	----	----	----	----	----	----	----	----	----
	01A5	½"-1500	270	----	400	----	----	----	----	----	----	----	----	----	----
	02A1	1"-150	240	240	370	390	500	----	----	----	----	----	----	----	----
	02A2	1"-300	240	240	370	390	500	----	----	----	----	----	----	----	----
	02A3	1"-600	260	260	390	----	520	----	----	----	----	----	----	----	----
	02A4	1"-900	----	320	----	----	----	----	----	----	----	----	----	----	----
	02A5	1"-1500	320	----	450	----	540	----	----	----	----	----	----	----	----
	04A1	1½"-150	250	250	380	390	500	520	600	----	----	----	----	----	----
	04A2	1½"-300	250	250	380	390	510	520	600	----	----	----	----	----	----
	04A3	1½"-600	270	270	400	----	530	----	620	----	----	----	----	----	----
	04A4	1½"-900	----	340	----	----	----	----	640	----	----	----	----	----	----
	04A5	1½"-1500	340	----	470	----	600	----	----	----	----	----	----	----	----
	05A1	2"-150	----	----	----	----	510	520	600	620	----	----	----	----	----
	05A2	2"-300	----	----	----	----	510	520	600	620	----	----	----	----	----
	05A3	2"-600	----	----	----	----	540	----	630	----	----	----	----	----	----
	05A4	2"-900	----	----	----	----	----	----	720	----	----	----	----	----	----
	05A5	2"-1500	----	----	----	----	660	----	----	----	----	----	----	----	----
	06A1	2½"-150	----	----	----	----	----	----	610	620	----	----	----	----	----
	06A2	2½"-300	----	----	----	----	----	----	610	620	----	----	----	----	----
	06A3	2½"-600	----	----	----	----	----	----	640	----	----	----	----	----	----
	06A4	2½"-900	----	----	----	----	----	----	760	----	----	----	----	----	----
	08A1	3"-150	----	----	----	----	----	----	610	620	1000	1020	----	----	----
	08A2	3"-300	----	----	----	----	----	----	620	620	1000	1020	----	----	----
	08A3	3"-600	----	----	----	----	----	----	640	----	1000	----	----	----	----
	08A4	3"-900	----	----	----	----	----	----	760	----	----	----	----	----	----
	10A1	4"-150	----	----	----	----	----	----	----	----	1000	1020	1100	----	----
	10A2	4"-300	----	----	----	----	----	----	----	----	1000	1020	1100	----	----
10A3	4"-600	----	----	----	----	----	----	----	----	1030	----	1100	----	----	
12A1	5"-150	----	----	----	----	----	----	----	----	1000	1020	1100	1100	----	
12A2	5"-300	----	----	----	----	----	----	----	----	1000	1020	1100	1100	----	
12A3	5"-600	----	----	----	----	----	----	----	----	1040	----	1160	----	----	
15A1	6"-150	----	----	----	----	----	----	----	----	----	----	1100	1100	1350	
15A2	6"-300	----	----	----	----	----	----	----	----	----	----	1100	1100	1350	
15A3	6"-600	----	----	----	----	----	----	----	----	----	----	1200	----	----	
20A1	8"-150	----	----	----	----	----	----	----	----	----	----	----	----	1350	
20A2	8"-300	----	----	----	----	----	----	----	----	----	----	----	----	1350	
Flanges according to EN 1092-1	01D4	DN 15 PN 40	240	240	370	----	----	----	----	----	----	----	----	----	----
	01D6	DN 15 PN 100	250	250	380	----	----	----	----	----	----	----	----	----	----
	02D4	DN 25 PN 40	240	240	370	390	500	520	----	----	----	----	----	----	----
	02D6	DN 25 PN 100	260	260	390	----	520	----	----	----	----	----	----	----	----
	04D4	DN 40 PN 40	240	240	370	390	500	520	600	----	----	----	----	----	----
	04D6	DN 40 PN 100	320	320	450	----	560	----	620	----	----	----	----	----	----
	05D4	DN 50 PN 40	----	----	----	----	500	520	600	620	----	----	----	----	----
	05D5	DN 50 PN 63	----	----	----	----	520	----	620	----	----	----	----	----	----
	05D6	DN 50 PN 100	----	----	----	----	590	----	660	----	----	----	----	----	----
	08D4	DN 80 PN 40	----	----	----	----	----	----	610	620	1000	1020	----	----	----
	08D5	DN 80 PN 63	----	----	----	----	----	----	620	----	1000	----	----	----	----
	08D6	DN 80 PN 100	----	----	----	----	----	----	730	----	1000	----	----	----	----
	10D2	DN 100 PN 16	----	----	----	----	----	----	----	----	----	----	1100	----	----
	10D4	DN 100 PN 40	----	----	----	----	----	----	----	----	1000	1020	1100	----	----
	10D5	DN 100 PN 63	----	----	----	----	----	----	----	----	1000	----	1100	----	----
	10D6	DN 100 PN 100	----	----	----	----	----	----	----	----	1050	----	1100	----	----
	12D2	DN 125 PN 16	----	----	----	----	----	----	----	----	----	----	1100	1100	----
	12D4	DN 125 PN 40	----	----	----	----	----	----	----	----	1000	1020	1100	1100	----
	12D5	DN 125 PN 63	----	----	----	----	----	----	----	----	1000	----	1100	----	----
	12D6	DN 125 PN 100	----	----	----	----	----	----	----	----	1100	----	1140	----	----
	15D2	DN 150 PN 16	----	----	----	----	----	----	----	----	----	----	1100	1100	1350
	15D4	DN 150 PN 40	----	----	----	----	----	----	----	----	----	----	1100	1100	1350
15D5	DN 150 PN 63	----	----	----	----	----	----	----	----	----	----	1140	----	----	
15D6	DN 150 PN 100	----	----	----	----	----	----	----	----	----	----	1180	----	----	
20D2	DN 200 PN 16	----	----	----	----	----	----	----	----	----	----	----	----	1350	
20D4	DN 200 PN 40	----	----	----	----	----	----	----	----	----	----	----	----	1350	

Table 11 : Selection table process connection and materials, installation length (continued)

			RCCS	RCCS	RCCS34		RCCS36		RCCS38		RCCS39		RCCS39/IR		RCCS39/XR		
			30-32	33	RCCT34	RCCT36	RCCT38	RCCT39	RCCT39/IR	RCCT39/XR	SH	SH	SL	HC	SL	HC	SL
Flanges according to JIS B 2220	01J1	DN 15 10K	240	240	370	----	----	----	----	----	----	----	----	----	----	----	----
	01J2	DN 15 20K	240	240	370	----	----	----	----	----	----	----	----	----	----	----	----
	02J1	DN 25 10K	240	240	370	390	500	----	----	----	----	----	----	----	----	----	----
	02J2	DN 25 20K	240	240	370	390	500	----	----	----	----	----	----	----	----	----	----
	04J1	DN 40 10K	240	240	370	390	500	520	600	----	----	----	----	----	----	----	----
	04J2	DN 40 20K	240	240	370	390	500	520	600	----	----	----	----	----	----	----	----
	05J1	DN 50 10K	----	----	----	----	500	520	600	620	----	----	----	----	----	----	----
	05J2	DN 50 20K	----	----	----	----	500	520	600	620	----	----	----	----	----	----	----
	08J1	DN 80 10K	----	----	----	----	----	----	600	620	1000	1020	----	----	----	----	----
	08J2	DN 80 20K	----	----	----	----	----	----	600	620	1000	1020	----	----	----	----	----
	10J1	DN 100 10K	----	----	----	----	----	----	----	----	1000	1020	1100	----	----	----	----
	10J2	DN 100 20K	----	----	----	----	----	----	----	----	1000	1020	1100	----	----	----	----
	12J1	DN 125 10K	----	----	----	----	----	----	----	----	1000	1020	1100	1100	----	----	----
	12J2	DN 125 20K	----	----	----	----	----	----	----	----	1000	1020	1100	1100	----	----	----
	15J1	DN 150 10K	----	----	----	----	----	----	----	----	----	----	1100	1100	----	----	----
15J2	DN 150 20K	----	----	----	----	----	----	----	----	----	----	1100	1100	----	----	----	
Clamp DIN	01S4	DN 15	240	240	----	----	----	----	----	----	----	----	----	----	----	----	
	02S4	DN 25	240	240	370 *)	----	----	----	----	----	----	----	----	----	----	----	
	04S4	DN 40	240	240	370	----	500 *)	----	----	----	----	----	----	----	----	----	
	05S4	DN 50	----	----	----	----	500	----	600 *)	----	----	----	----	----	----	----	
	06S4	DN 65	----	----	----	----	----	----	600	----	----	----	----	----	----	----	
	10S4	DN 100	----	----	----	----	----	----	----	----	1000	----	----	----	----	----	
Tri-Clamp	01S8	½"	240	240	----	----	----	----	----	----	----	----	----	----	----	----	
	02S8	1"	240	240	370 *)	----	----	----	----	----	----	----	----	----	----	----	
	04S8	1½"	240	240	370	----	500 *)	----	----	----	----	----	----	----	----	----	
	05S8	2"	----	----	----	----	500	----	600 *)	----	----	----	----	----	----	----	
	08S8	3"	----	----	----	----	----	----	600	----	----	----	----	----	----	----	
	10S8	4"	----	----	----	----	----	----	----	1000	----	----	----	----	----	----	
DIN11851	02S2	DN 25	240	240	370	----	----	----	----	----	----	----	----	----	----	----	
	04S2	DN 40	----	----	----	----	500	----	----	----	----	----	----	----	----	----	
	05S2	DN 50	----	----	----	----	----	----	600	----	----	----	----	----	----	----	
	10S2	DN 100	----	----	----	----	----	----	----	1000	----	----	----	----	----	----	
	41G9	G¼" female	260	260	----	----	----	----	----	----	----	----	----	----	----	----	
	01G9	G½" female	260	260	390	----	----	----	----	----	----	----	----	----	----	----	
	23G9	G¾" female	260	260	390	----	----	----	----	----	----	----	----	----	----	----	
	41T9	NPT¼" female	260	260	----	----	----	----	----	----	----	----	----	----	----	----	
	01T9	NPT½" female	260	260	390	----	----	----	----	----	----	----	----	----	----	----	
	23T9	NPT¾" female	260	260	390	----	----	----	----	----	----	----	----	----	----	----	
*) not possible with Option SFx, SA, SE																	



**YOKOGAWA ELECTRIC CORPORATION**  
 World Headquarters  
 9-32, Nakacho 2-chome, Musashino-shi  
 Tokyo 180-8750  
 Japan  
[www.yokogawa.com](http://www.yokogawa.com)

**YOKOGAWA CORPORATION OF AMERICA**  
 2 Dart Road  
 Newnan GA 30265  
 USA  
[www.yokogawa.com/us](http://www.yokogawa.com/us)

**YOKOGAWA EUROPE B.V.**  
 Euroweg 2  
 3825 HD AMERSFOORT  
 The Netherlands  
[www.yokogawa.com/eu](http://www.yokogawa.com/eu)

**YOKOGAWA ELECTRIC ASIA Pte. LTD.**  
 5 Bedok South Road  
 Singapore 469270  
 Singapore  
[www.yokogawa.com/sg](http://www.yokogawa.com/sg)

**YOKOGAWA CHINA CO. LTD.**  
 3F Tower D Cartelo Crocodile Building  
 No.568 West Tianshan Road Changing District  
 Shanghai, China  
[www.yokogawa.com/cn](http://www.yokogawa.com/cn)

**YOKOGAWA MIDDLE EAST B.S.C.(c)**  
 P.O. Box 10070, Manama  
 Building 577, Road 2516, Busaitteen 225  
 Muharraq, Bahrain  
[www.yokogawa.com/bh](http://www.yokogawa.com/bh)

Yokogawa has an extensive sales and distribution network. Please refer to the European website ([www.yokogawa.com/eu](http://www.yokogawa.com/eu)) to contact your nearest representative.



**YOKOGAWA** ◆